



Sno-Thro®

Parts Manual

Models

926016 - 11528DLE
926017 - 9526DLE
926021 - 9526DLET
926022 - 11528DLET
926023 - 1332DLET
926302 - 1332LE
926310 - 9526DLE
926311 - 11528DLE
926312 - 1332DLE
926313 - 1336DLE
926314 - 9526DLET
926315 - 11528DLET
926316 - 1332DLET
926500 - 1332DLE
926501 - 1336DLE
926502 - 936 Brush



THE MANUAL

Before you operate your unit, carefully and completely read manuals supplied with the unit. The contents will provide you with an understanding of safety instructions and controls during normal operation and maintenance.

For your safety and the safety of others always read, understand, and follow all DANGER, WARNING, and CAUTION messages found in manuals and on safety decals.

Hardware descriptions are given in decimals.

Decimals to Fractions			
.063	1/16	.563	9/16
.125	1/8	.625	5/8
.188	3/16	.688	11/16
.250	1/4	.750	3/4
.313	5/16	.813	13/16
.375	3/8	.875	7/8
.438	7/16	.938	15/16
.500	1/2	1.00	1

SERVICE AND REPLACEMENT PARTS

When ordering replacement parts or making service inquiries, know the Model and Serial numbers of your unit and engine.

Numbers are located on the product registration card in the unit literature package. They are printed on a serial number label, located on the frame of your unit.

- Record Unit Model and Serial numbers here:

- Record Engine Model and Serial numbers here:

UNAUTHORIZED REPLACEMENT PARTS

Use only Ariens replacement parts. The replacement of any part on this vehicle with anything other than an Ariens authorized replacement part may adversely affect the performance, durability, or safety of this unit and may void the warranty. Ariens disclaims liability for any claims or damages, whether warranty, property damage, personal injury or death arising out of the use of unauthorized replacement parts.

PRODUCT REGISTRATION

The Ariens dealer must register the product at the time of purchase. Registering the product will help the company process warranty claims or contact you with the latest service information. All claims meeting requirements during the limited warranty period will be honored, whether or not the product registration card is returned. Keep a proof of purchase if you do not register your unit.

Customer Note: If Dealer does not register your product, please fill out, sign and return the product registration card to Ariens or go to www.ariens.com.

YOUR SATISFACTION IS IMPORTANT

Questions? Please follow these helpful steps:

1. Refer to the manuals supplied with your unit.
They will guide you through safe and proper operation and maintenance.
They contain specifications on your unit.
If your questions are not answered in these manuals, go to step number two.
2. Contact Your Dealer.
Our dealers will be happy to supply any service or advice required to keep your unit operating at peak efficiency.
A factory trained staff is available to support your equipment needs. They stock genuine Ariens parts and lubricants manufactured with the same precision and skill as the original.
If your questions are not resolved by the support staff, ask for the manager or owner.
When contacting your Dealer supply your model and serial numbers.

TO SPEED PARTS ORDERING:

1. Know the model and serial numbers of your unit.
2. Know the part number required.
3. Know the quantity required.
4. Know the part description.

MODELS

Domestic

Model 926016 (11528DLE)

11.H.P. 28" Sno-Thro
Serial No. 000101 and up

Model 926017 (9526DLE)

9.5H.P. 26" Sno-Thro
Serial No. 000101 and up

Model 926021 (9526DLET)

9.5H.P. 26" Sno-Thro
Serial No. 000101 and up

Model 926022 (11528DLET)

11.H.P. 28" Sno-Thro
Serial No. 000101 and up

Model 926023 (1332DLET)

13H.P. 32" Sno-Thro
Serial No. 000101 and up

International

Model 926302 (1332LE)

13H.P. 32" Sno-Thro
Serial No. 002501 and up

Model 926311 (11528DLE)

11.H.P. 28" Sno-Thro
Serial No. 000101 and up

Model 926310 (9526DLE)

9.5H.P. 26" sno-Thro
Serial No. 000101 and up

Model 926312 (1332DLE)

13H.P. 32" Sno-Thro
Serial No. 000101 and up

Model 926313 (1336DLE)

13H.P. 36" Sno-Thro
Serial No. 000101 and up

Model 926314 (9526DLET)

9.5H.P. 26" Sno-Thro
Serial No. 000101 and up

Model 926315 (11528DLET)

11.H.P. 28" Sno-Thro
Serial No. 000101 and up

Model 926316 (1332DLET)

13H.P. 32" Sno-Thro
Serial No. 000101 and up

Global

Model 926500 (1332DLE)

13H.P. 32" Sno-Thro
Serial No. 001501 and up

Model 926501 (1336DLE)

13H.P. 36" Sno-Thro
Serial No. 005001 and up

Model 926502 (936)

9H.P. 36" Sno-Brush
Serial No. 001001 and up

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DECALS

Model 926016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501

1



2



3

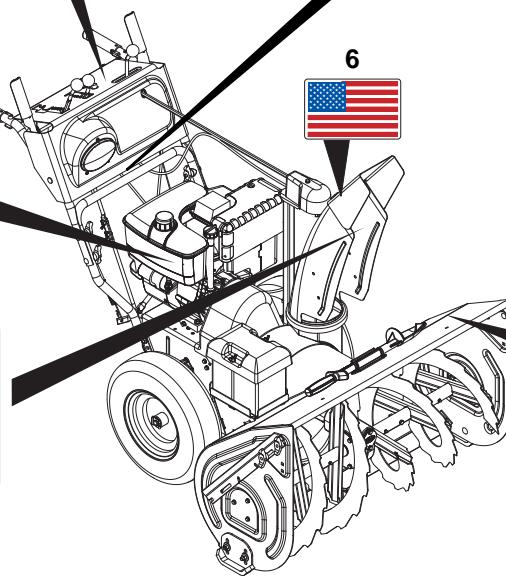
Cast
Iron
Bore
07797600



5



6



4



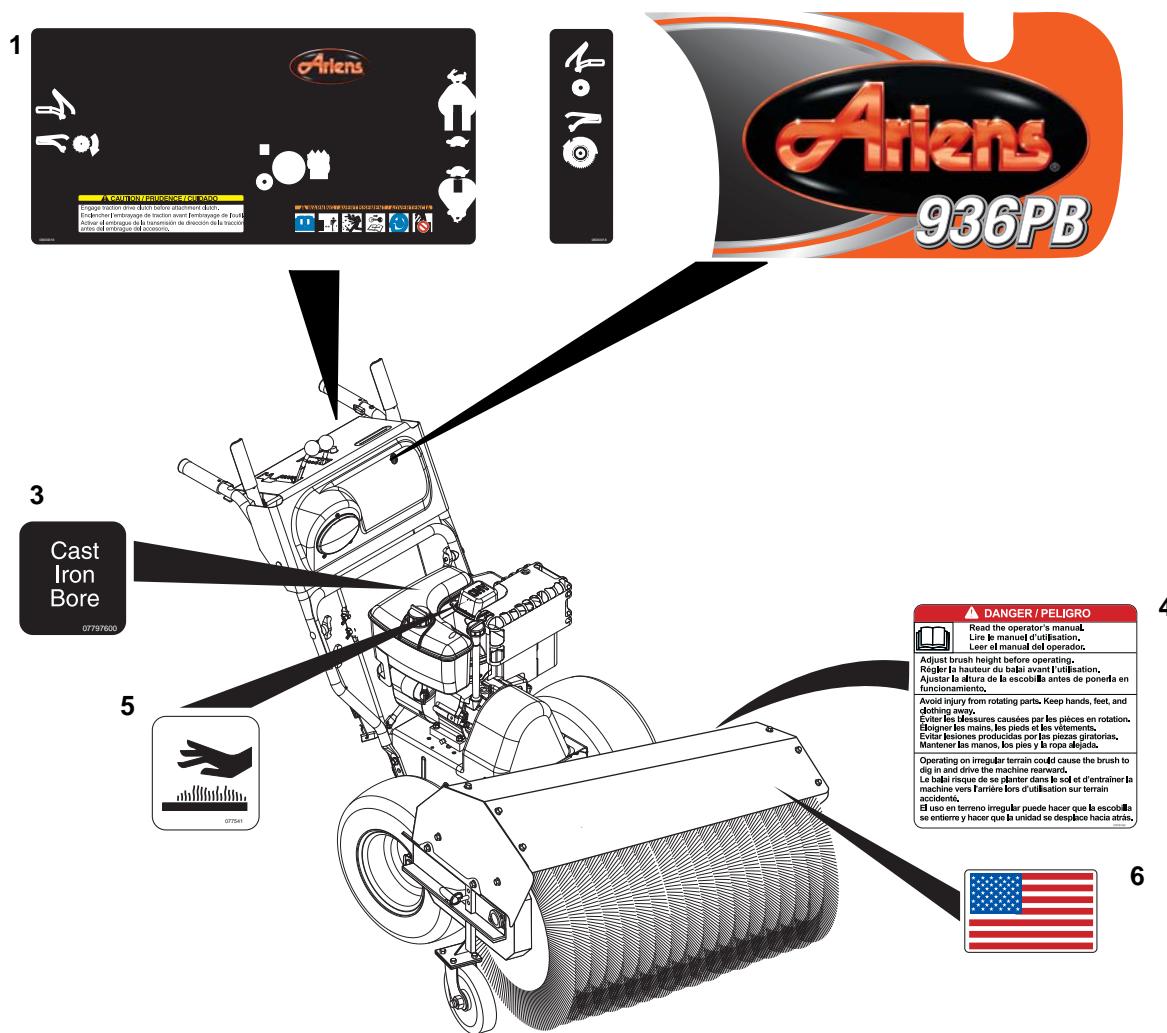
Item Part No. Qty. Description

1	08000129	1	Decal, Control Hand Warmer (016, 017, 021, 022, 310, 311, 314, 315, 302)
	08000130	1	Decal, Control 12v (023, 312, 313, 316, 500, 501)
2	08000114	1	Decal, ST9526DLE (017, 310)
	08000115	1	Decal, ST11528DLE (016, 311)
	08000116	1	Decal, ST1332DLE (312, 500)
	08000117	1	Decal, ST1336DLE (313, 501)
	08000119	1	Decal, ST9526DLET (021, 314)
	08000120	1	Decal, ST11528DLET (022, 315)
	08000121	1	Decal, ST1332DLET (023, 316)
	08000125	1	Decal, ST1332LE (302)
3	07797600	1	Decal, Cast Iron Bore
4	08094000	1	Decal, Danger
5	08093901	1	Decal, Danger - Rotating Parts
6	05305100	1	Decal, American Flag

PS0416

DECALS

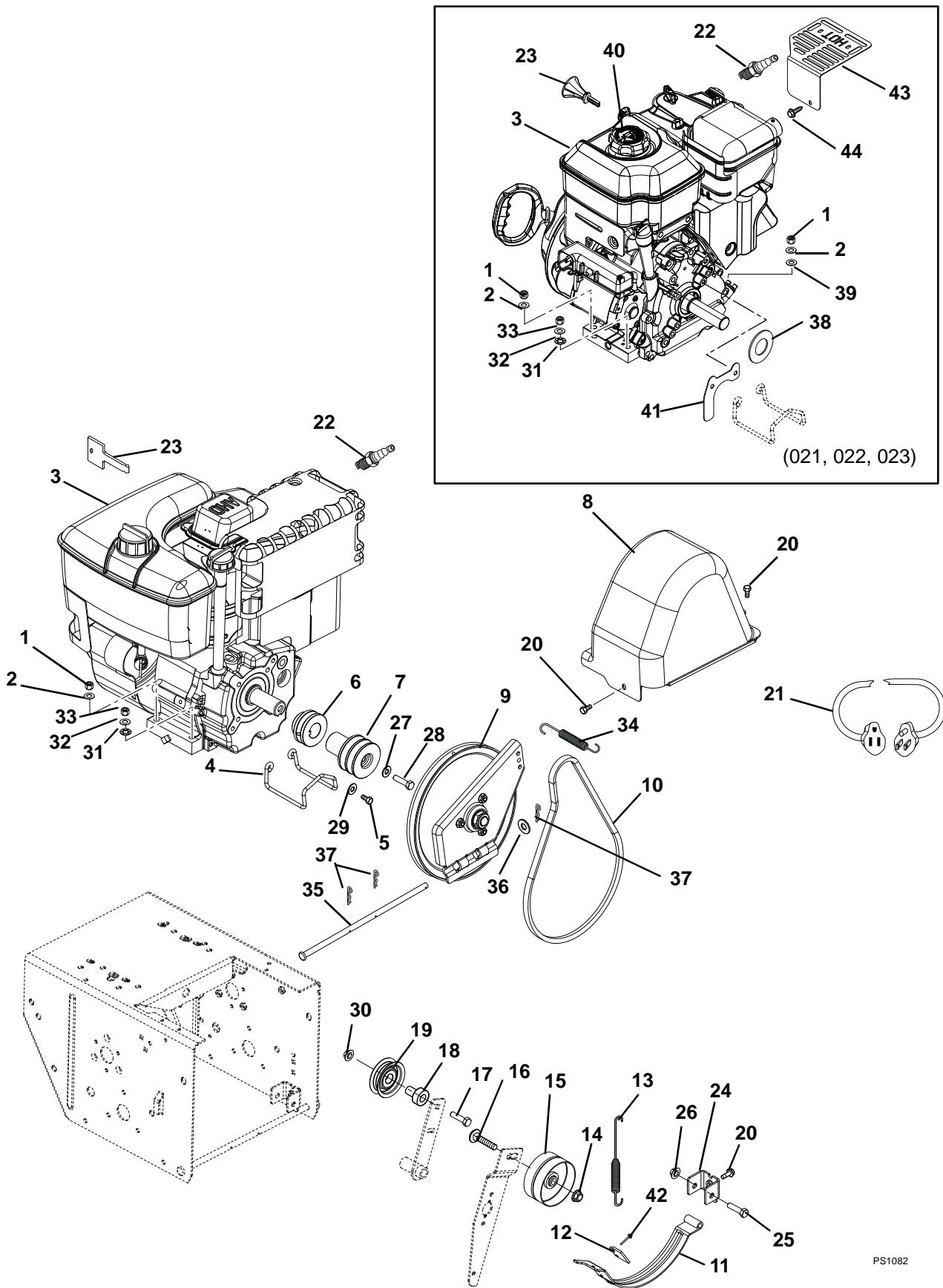
Model 926502



Item	Part No.	Qty.	Description
1	08000131	1	Decal, Control-Ariens PB
2	08000118	1	Decal, Front Dash-Ariens BRUSH
3	07797600	1	Decal, Cast Iron Bore
4	07873100	1	Decal, Caution
5	07754100	1	Decal, Hot Surface
6	05305100	1	Decal, American Flag

ENGINE AND BELT DRIVE

Model 926016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502



ENGINE AND BELT DRIVE

Model 926016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502

Item	Part No.	Qty.	Description
1	06529200	3	Nut, Hex .31-18 (021, 022, 023, 312, 313, 316, 500, 501)
	06529200	4	Nut, Hex .31-18 (016, 017, 302, 310, 311, 314, 315, 502)
2	06307400	3	Washer, Lock .312 x .097 (021, 022, 023, 312, 313, 316, 500, 501)
	06307400	4	Washer, Lock .312 x .097 (016, 017, 302, 310, 311, 314, 315, 502)
3	08200043	1	Engine, 11.5HP OHV Tecumseh OH318SA - 221828B - 110 Volt (016)
	08200044	1	Engine, 11.5HP OHV Tecumseh OH318SA - 221826B - 240 Volt (311, 315)
	08200046	1	Engine, 13HP Tecumseh OHV OH358SA - 223841C - 240 Volt (302)
	08200047	1	Engine, 13HP Tecumseh OHV OH358SA - 223843C - 12 Volt (312, 313, 316, 500, 501)
	08200232	1	Engine, 9.5HP Tecumseh OHV 110V 3/5 (017)
	08200309	1	Engine, 9.5HP Briggs and Stratton Powerbuilt - 20A1141120E1 - Powerbuilt 110 Volt (021)
	08200310	1	Engine, 11.5HP Briggs and Stratton Intek - 21C3140118E1 - 110 Volt (022)
	08200311	1	Engine, 13.0HP Briggs and Stratton Intek - 21B4171117E1 - 12 Volt (023)
	08200235	1	Engine, 9.5HP OHV Tecumseh OH318SA - 221844B - 220/240 Volt (310, 314)
	08200042	1	Engine, 9HP Tecumseh ALL-SEASON OH318EA - 222719E - 110 Volt (502)
4	02968300	1	Belt Finger
5	05947300	2	Bolt, Hex .31-24 x .75 Grade 5
6	00397100	1	Sheave, Drive
7	02954300	1	Sheave, Attachment
8	00384100	1	Cover, Belt
9	52602700	1	Plate, Swing Assembly
10	07200110	1	V-Belt, Traction Drive (017, 016, 021, 022, 023, 310, 311, 314, 315, 316, 502)
	07200111	1	V-Belt, Traction Drive (302, 312, 313, 316, 500, 501)
11	00374900	1	Arm, Brake Attachment
12	00180500	1	Pad, Brake
13	08300017	1	Spring, Tension .056 x .60 x 4.40
14	06542000	1	Nut, Locking Top Flange .38-16
15	07314600	1	Idler, Flat 3.00 (016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
	07300013	1	Idler, Flat 3.00 (502)
16	06200111	1	Bolt, Round Head Square Neck .38-16 x 1.75 Grade 5 (016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
	05957900	1	Bolt, Hex .38-16 x 1.50 Grade 5 (502)
17	05947500	1	Bolt, Hex .31-18 x 1.25 Grade 5
18	01213100	1	Spacer, Bearing
19	02457400	1	Idler
20	07412000	4	Screw, Tapping .25-20 x .50 Hex Washer Head Thread Rolling
21	02483100	1	Cord, Extension 110V
22	21533500	1	Plug, Spark (016, 017, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502)
	21534100	1	Plug, Spark (022, 021, 023)
23	07532000	1	Key, Push/Pull Tecumseh (016, 017, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502)
	07500012	1	Key, Ignition Push/Pull Briggs and Stratton (022, 021, 023)
24	00430751	1	Pivot, Brake
25	05957200	1	Bolt, Hex .31-18 x 2.00 Grade 5
26	06543100	1	Nut, Locking-Top-Flange .31-18
27	06308800	1	Washer, Locking .38 x .094
28	05901307	1	Bolt, Hex .38-24 x 2.25 Grade 5 (016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
	05953600	1	Bolt, Hex .38-24 x 2.0 (502)
29	06307400	2	Washer, Locking .312 x .097 Heavy
30	06543100	1	Nut, Locking-Top-Flange .31-18
31	06310500	1	Washer, Lock Internal .31 (021, 022, 023, 312, 313, 316, 500, 501)
32	06437200	1	Washer, Flat-Steel .344 x .688 x .065 (021, 022, 023, 312, 313, 316, 500, 501)

ENGINE AND BELT DRIVE

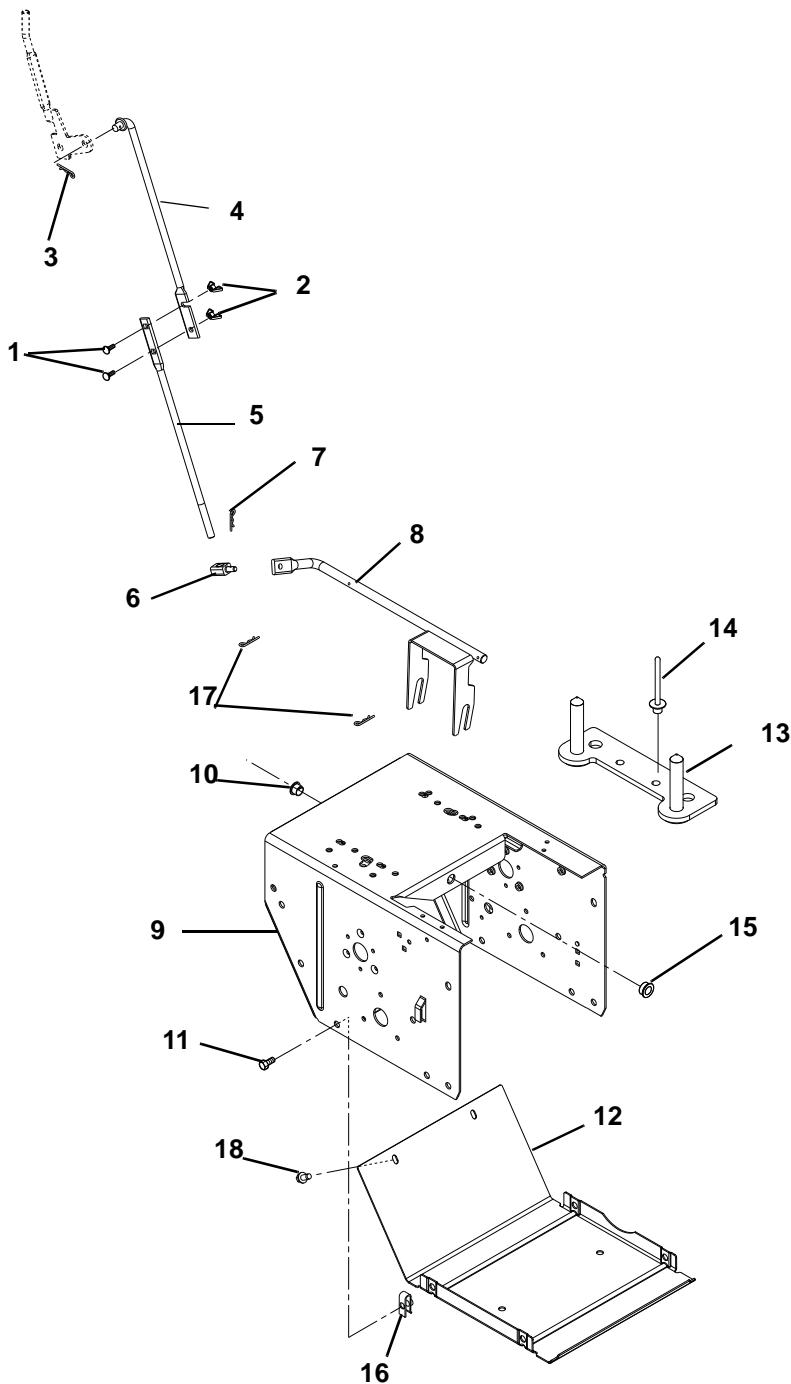
Model 926016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502

Item	Part No.	Qty.	Description
33	06529800	1	Nut, Locking-Center .31-18 (021, 022, 312, 313, 316, 500, 501)
34	08300019	1	Spring, Tension .048 x .50 x 2.8
35	00380900	1	Rod, Pivot
36	06436200	1	Washer, Flat Steel .406 x .812 x .065
37	06714800	3	Pin, Hair
38	06443000	1	Washer, Flat, Steel 1.062 x 2.0 x .134 (021, 022, 023)
39	06435700	1	Washer, Flat Steel .38 x .875 x .083 (021, 022, 023)
40	07500013	1	Gas cap (021, 022, 023)
41	00486451	1	Guard, Belt Cover, Briggs & Stratton (021, 022, 023)
42	06800028	2	Rivet, Pop .187
43	00607300	1	Guard, Muffler, Briggs and Stratton Model 20 (021, 022, 023)
44	07400014	3	Screw, Tapping 10-24 x .38 Hex Washer Head Thread (021, 022, 023)

NOTES

SPEED SELECTOR AND FRAME

Model 926016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502



PS0488

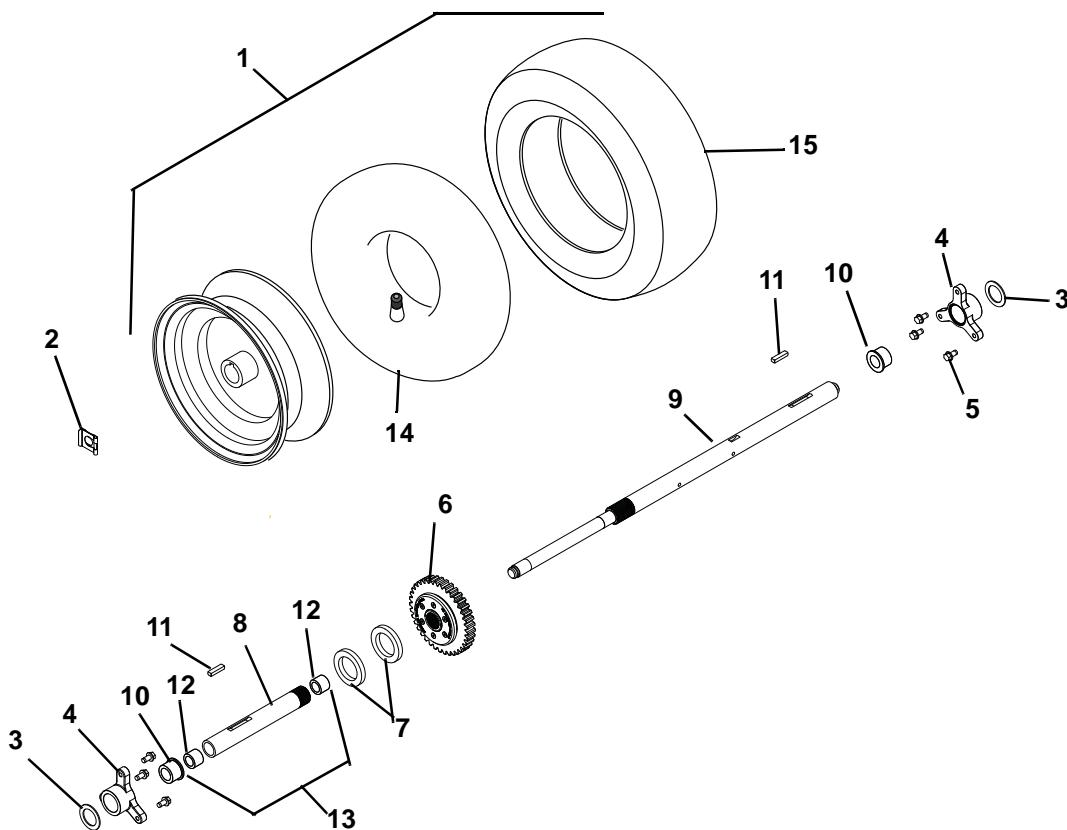
SPEED SELECTOR AND FRAME

Model 926016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502

Item	Part No.	Qty.	Description
1	06219800	2	Bolt, Round Head Square Neck .25-20 x 1.00 Grade 5
2	06537500	2	Nut, Locking Wing .25-20
3	06714800	1	Pin, Hair #25
4	00386000	1	Rod, Shift-Upper
5	00386600	1	Rod, Shift-Lower
6	00386700	1	Pivot, Shift Rod
7	06714800	1	Pin, Hair
8	00371300	1	Arm, Shift Weldment
9	00370459	1	Main Frame
10	05500026	1	Bushing, Polyliner .50 Split
11	05900019	4	Bolt, Hex .25-20 x .75 Hex Washer Head YZ Grade 5
12	00375159	1	Cover, Bottom
13	00188400	2	Bolt Strap (016, 017, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502)
	00392000	2	Strap, Engine Bolt-Large Briggs and Stratton (021, 022, 023)
14	06800028	2	Rivet, Pop .875
15	05500028	1	Bushing, Polyliner .50 Snapin
16	07009000	4	Nut-Retainer .25-20 x .56
17	06944800	2	Clip, Spring
18	07412000	2	Screw, Tapping .25-20 x .50 Hex Washer Head

WHEELS AND AXLES

Model 926016, 017, 310, 311, 312, 313, 500, 501, 502

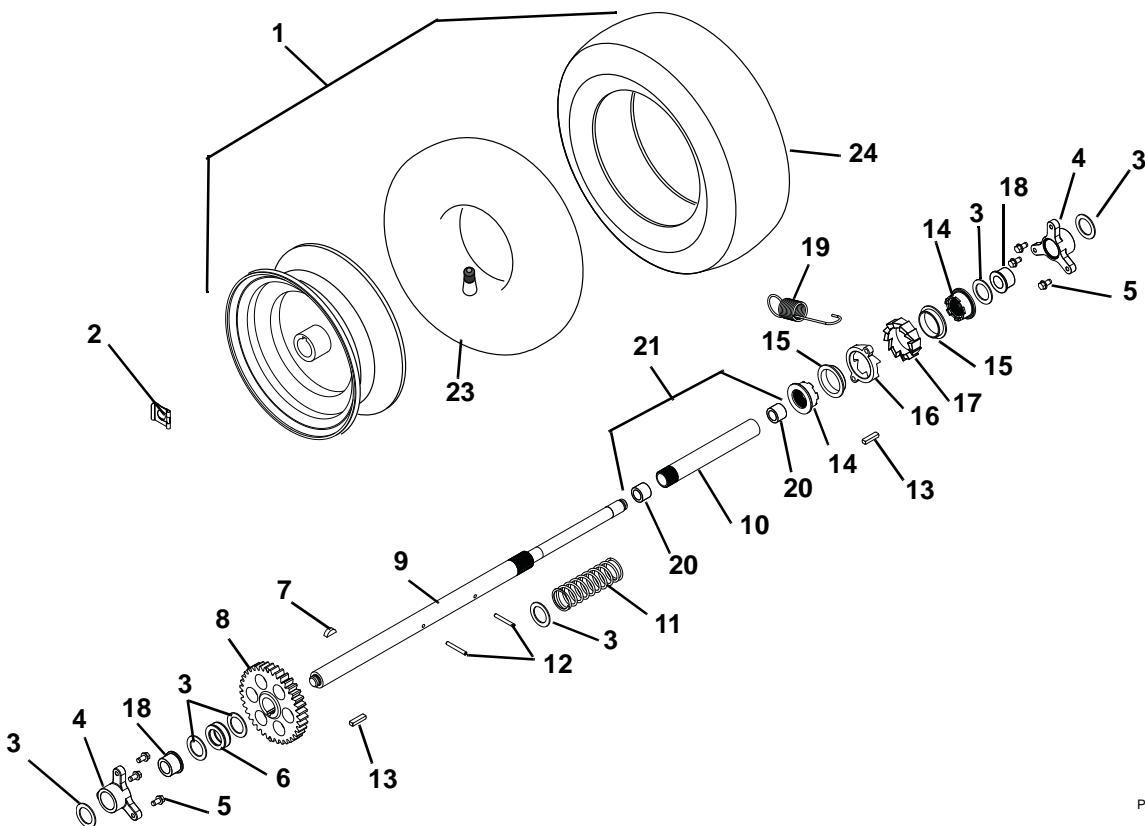


PS0802

Item	Part No.	Qty.	Description
1	07100229	1	Tire/Wheel, Right Hand 16 x 4.80-8 Differential (Includes 15-16) (016, 017, 310, 311)
	07100230	1	Tire/Wheel, Left Hand 16 x 4.80-8 Differential (Includes 15-16) (016, 017, 310, 311)
	07100231	1	Tire/Wheel, Right Hand 16 x 6.50-8 Differential (Includes 15-16) (312, 313, 500, 501, 502)
	07100232	1	Tire/Wheel, Left Hand 16 x 6.50-8 Differential (Includes 15-16) (312, 313, 500, 501, 502)
2	05700001	2	Clip, Snap
3	06436300	2	Washer, Flat Steel 1.010 x .505 x .062
4	00275100	2	Bushing, Rake Shaft 1"
5	07412000	6	Screw, Tapping .25-20 x .50
6	00866000	1	Differential, Hilliard
7	06443000	2	Washer, Flat Steel 1.062 x 2.0 x .134
8	00660800	1	Axle, Differential-Short
9	00660900	1	Axel, Differential-Long
10	05500030	2	Bushing, Flange Split Nyliner 1.0" HP
11	06600002	2	Key .25 x .188 x 1.00
12	05500023	2	Bushing, Sleeve .706 x .764 x .75
13	52604100	AR	Axle, Differential with Bushings (Includes 8 and 14)
14	07103700	2	Tube 4.00 x 8 (016, 017, 311)
	07108700	2	Tube 16 x 6.50-8 (312, 313, 500, 501, 502)
15	07100727	2	Tire, 4.80-8 K478 (016, 017, 310, 311)
	07100728	2	Tire, 16 x 6.50-8 K478 (312, 313, 500, 501, 502)

WHEELS AND AXLES

Model 926302

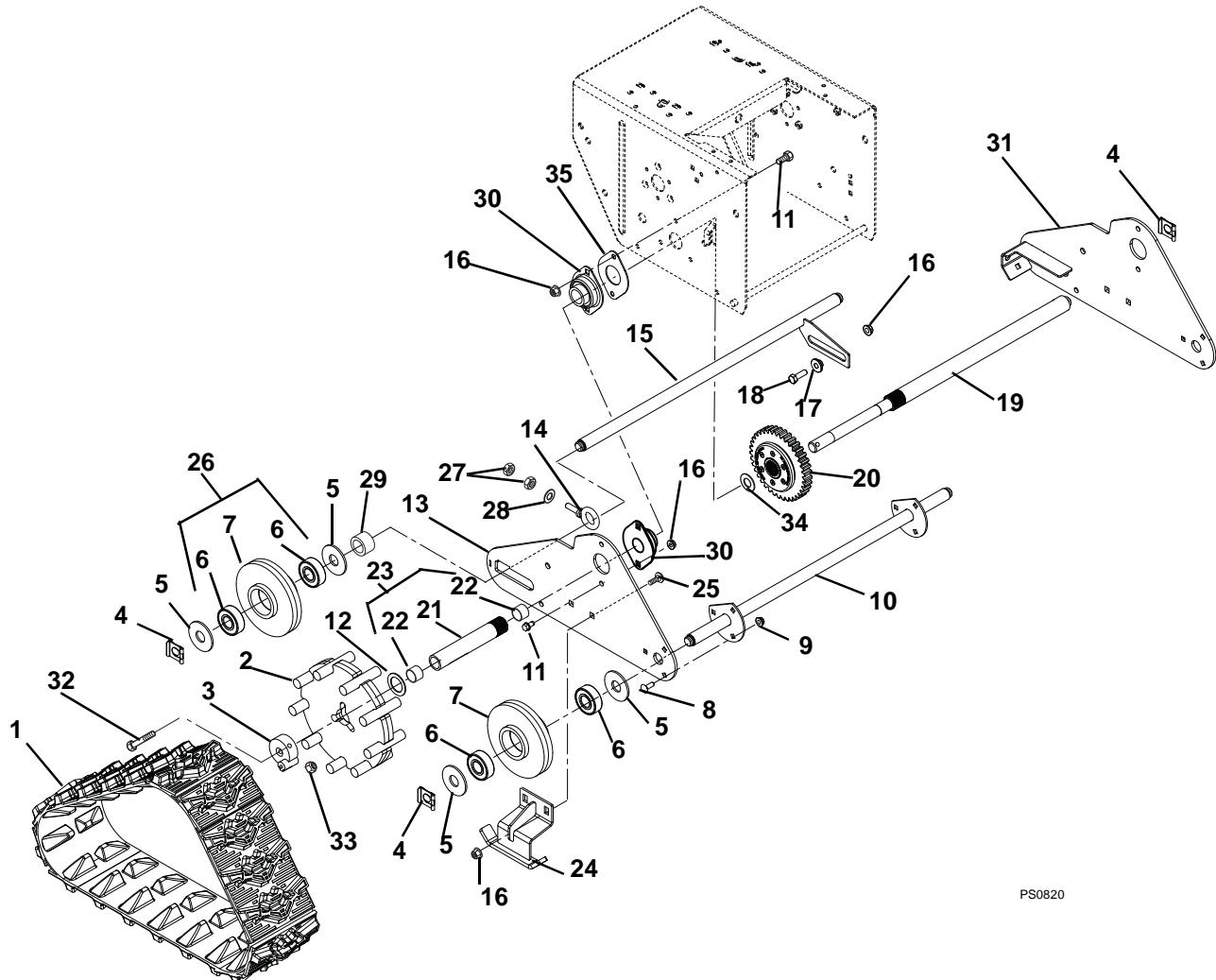


PS0791

Item	Part No.	Qty.	Description
1	07100231	1	Tire/Wheel, Right Hand 16 x 6.50-8 Differential (Includes 22-23)
	07100232	1	Tire/Wheel, Left Hand 16 x 6.50-8 Differential (Includes 22-23)
2	05700001	2	Clip, Snap
3	06436300	6	Washer, Flat Steel 1.010 x .505 x .062
4	00275100	2	Bushing, Rake Shaft 1"
5	07412000	6	Screw, Tapping .25-20 x .50
6	00531500	1	Spacer, 1.005 x 1.5075 x .375
7	06601200	1	Woodruff Key .25 x .88 x .38
8	00371000	1	Gear, Spur
9	00376000	1	Axle, Differential-Long
10	00375900	1	Axle, Differential-Short
11	00427700	1	Spring, Compression
12	05803000	2	Pin-Roll .188 x 1.50
13	06600002	2	Key .25 x .188 x 1.00
14	00386900	2	Clutch, Dog Sliding
15	00391100	2	Bushing, Flange
16	00387100	1	Gear, Clutch
17	00387000	1	Gear, Ratchet
18	05500030	2	Bushing, Flange Split Nyliner 1.0" HP
19	08300023	1	Spring, Tension .06 x .62 x 2.94
20	05500023	2	Bushing, Sleeve .706 x .764 x .75
21	52601700	AR	Axle, Differential with Bushings (Includes 10 and 20)
22	07108700	2	Tube 16 x 6.50- 8
23	07100728	2	Tire, 16 x 6.50-8 K478

TRACK AND AXLES

Model 926021, 022, 023, 314, 315, 316



PS0820

Item	Part No.	Qty.	Description
1	00669700	2	Track, Rubber
2	00670351	2	Wheel, Drive-Track
3	52605000	1	Lockout Hub
4	05700001	5	Clip, Snap .625 Diameter
5	06444800	8	Washer, Flat-Steel .755 x 2.000 x .125 YZ
6	05412000	8	Bearing, Ball .750 x 1.781 x .61
7	00670451	4	Wheel, BOGIE-TRACK
8	06219900	6	Bolt, Round Head Square Neck .25-20 x .75 Grade 5
9	06543500	6	Nut, Locking-Top-Flange .25-20
10	00670100	1	Axle, Front
11	05947000	8	Bolt, Hex .31-18 x .75 Grade 5
12	06436300	2	Washer, Flat-Steel 1.010 x 1.505 x .062
13	00669851	1	Side Plate, Right Hand-TRACK
14	07500021	2	Bolt, Eye
15	00670200	1	Axle, Back
16	06543100	13	Nut, Locking-Top-Flange .31-18
17	05514800	1	Bushing, Flange .312 x .500 x .344 x .880
18	05946900	1	Bolt, Hex .31-18 x 1.00 Grade 5
19	00661400	1	Axle, Long-TRACK Differential
20	52604000	1	Differential, Axle Lock
21	00661300	1	Axle, SHORT, TRACK Differential
22	05500023	2	Bushing, Sleeve .706 x .764 x .75

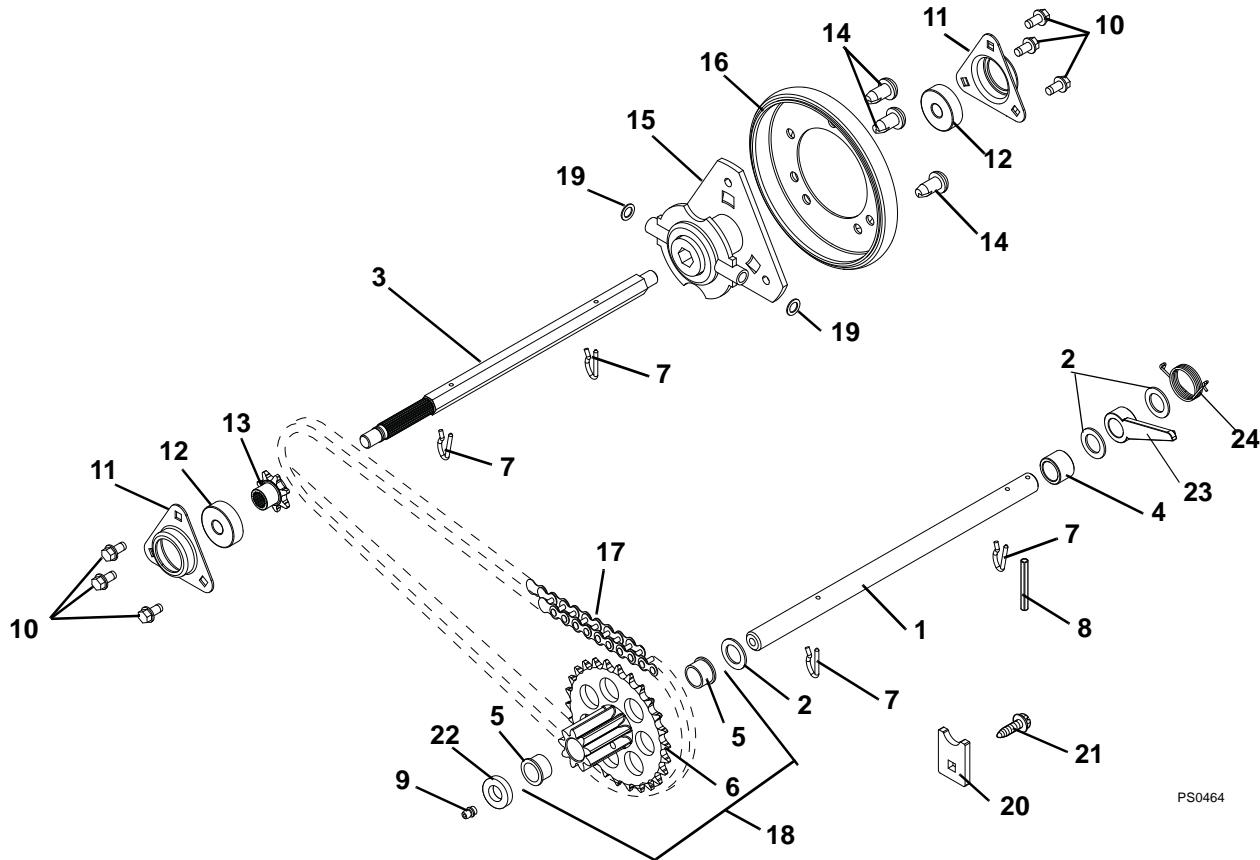
TRACK AND AXLES

Model 021, 022, 023, 314, 315, 316

Item	Part No.	Qty.	Description
23	52604200	1	Axle, SHORT-TRACK With Bushings (includes 21 and 22)
24	00660751	2	Runner, Guide-TRACK
25	06215700	4	Bolt, Round Head Square Neck .31-18 x .75 Grade 5
26	52604700	1	Wheel, Boggie w/Bearings (includes 6 and 7)
27	06529200	4	Nut, Hex .31-18
28	06437200	2	Washer, Flat Steel .344 x .688 x .065
29	05500140	4	Bushing, Sleeve .766 x 1.125 x .500
30	05400232	4	Bearing, Flange-1.004/1.000" ID
31	00669951	1	Side Plate, Left Hand-TRACK
32	05967100	1	Bolt, Hex .25-20 x 2.00 Grade 5
33	06529700	1	Nut, Locking-Center .25-20
34	06400012	1	Washer, Flat-Nylon 1.38 x 2.00 x .25
35	00661251	1	Plate, Bearing Spacer

REDUCTION DRIVE

Model 926016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502

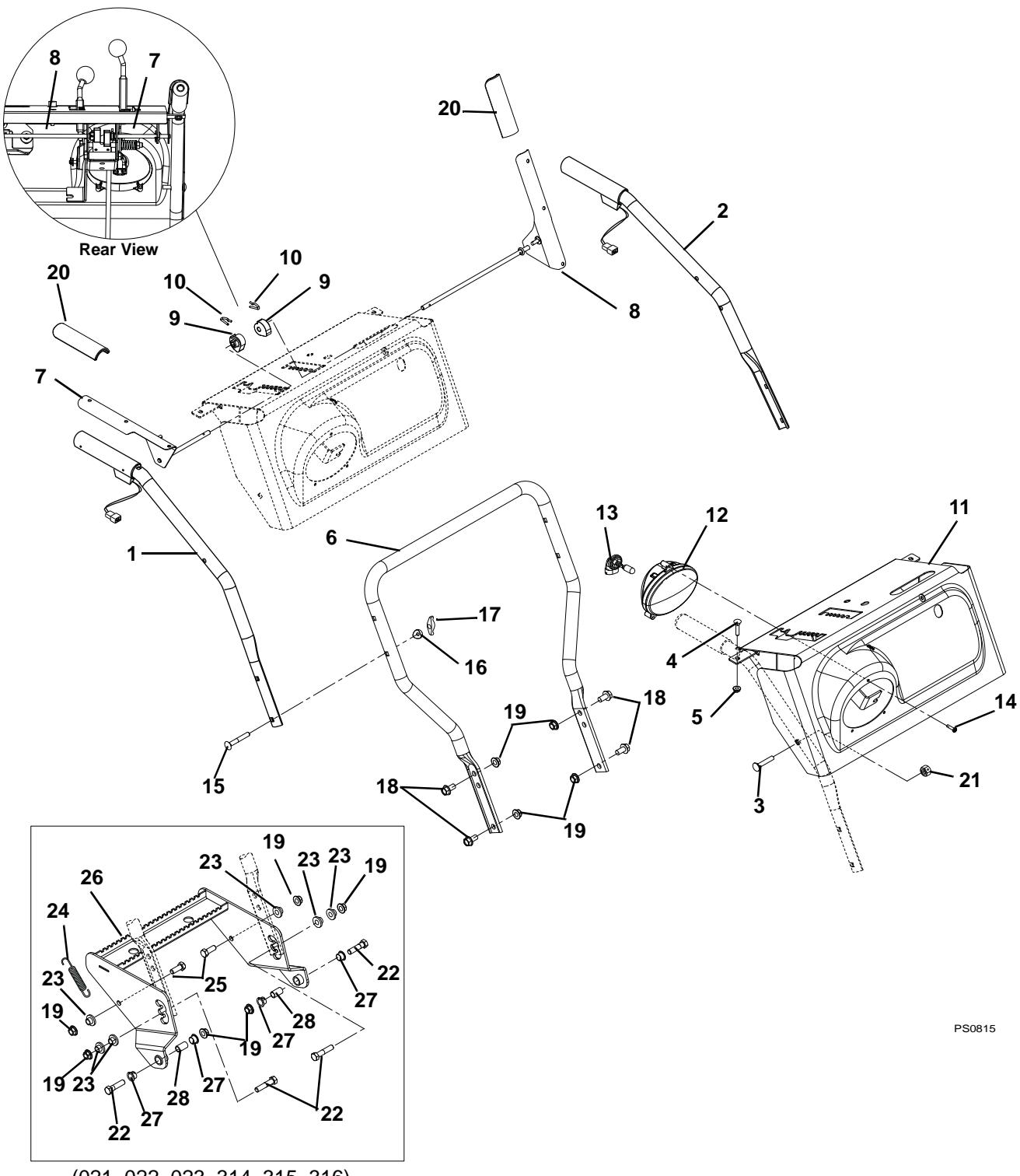


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Item	Part No.	Qty.	Description
1	00660500	1	Shaft, Pinion
2	06436100	1	Washer, Flat Steel .630 x 1.005 x .062
	06436100	3	Washer, Flat Steel .630 x 1.005 x .062 (302)
3	00372900	1	Shaft, Hex with Spline
4	05500029	1	Spacer .635 x .880 x .611 (926016, 017, 021, 022, 023, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502)
5	05500111	2	Bushing, Flange .625 x .750 x .500 x .875
6	00190600	1	Pinion and Sprocket
7	06714500	4	Pin, Spring Clip
8	05800900	1	Pin, Roll .125 x 1.00
9	07061300	1	Zerk, Fitting .25 x .125 Drive-In
10	07412000	6	Screw, Tapping Hex Washer Head .25-20 x .50
11	00383000	2	Flange, Bearing
12	05435200	2	Bearing, Ball .437 x 1.375 x .437
13	00385800	1	Sprocket, Pinion 7T with Spline
14	07400009	3	Screw, Tapping SERRDHDHTX .31-18 x .50BP
15	00383100	1	Carrier, Drive Disk
16	00170800	1	Friction, Disk
17	02466200	1	Chain, #41, 32 Pitches
18	52601500	1	Pinion and Sprocket with Bushings
19	06439200	2	Washer, Flat-Steel .505 x 1.00 x .062
20	00503500	1	Tab, Anti Rotation
21	07412000	1	Screw, Tapping .25-20 x .50 Hex Washer Head Thread Rolling
22	05500035	1	Bushing, Sleeve, .635 x .880 x .305
23	00391200	1	Lever, Lock Arm (302)
24	00391300	1	Spring, Torsion (302)

HANDLEBARS, LEVER CONTROLS, PANEL AND DASH

Model 926016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502



(021, 022, 023, 314, 315, 316)

PS0815

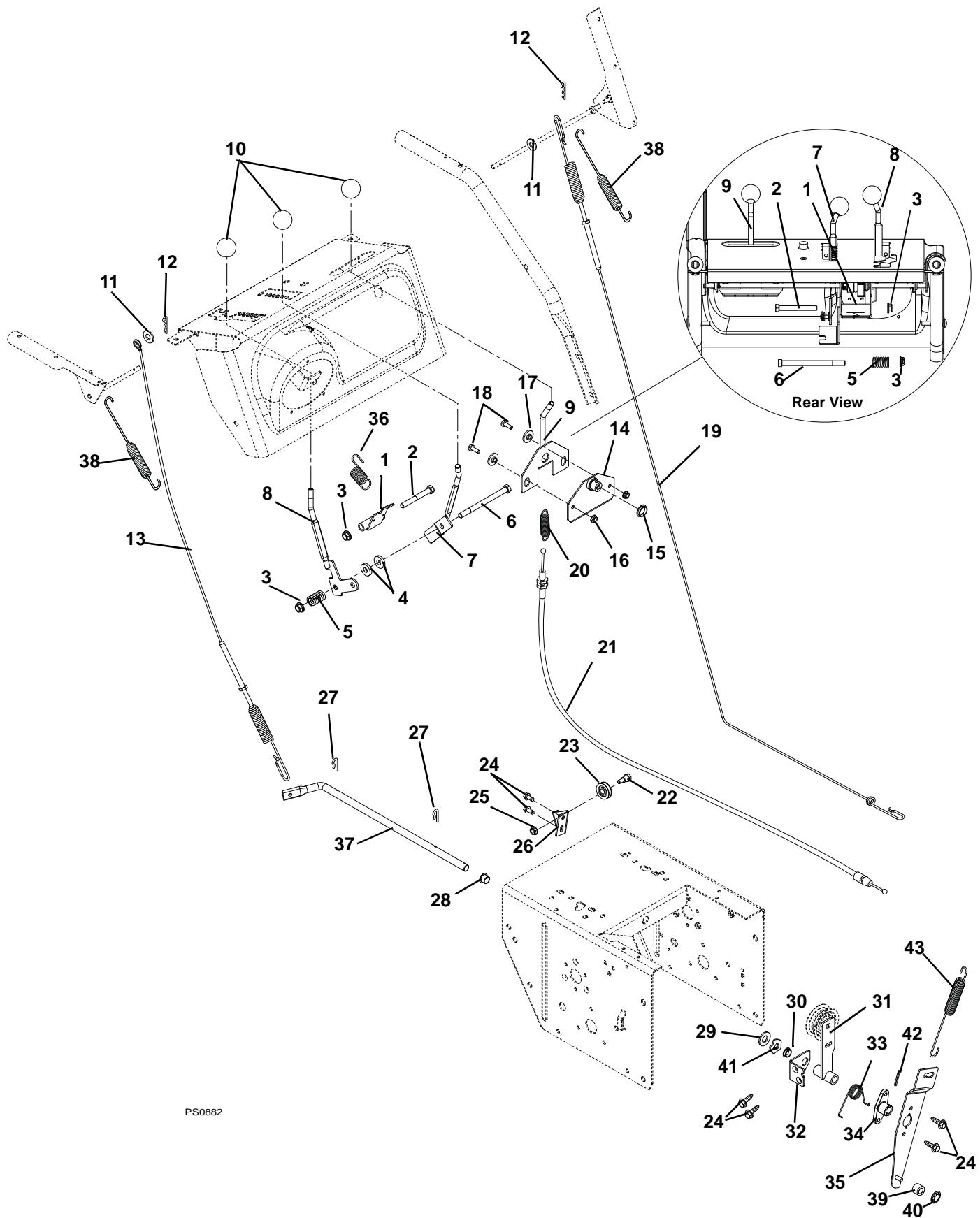
HANDLEBARS, LEVER CONTROLS, PANEL AND DASH

Model 926016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502

Item	Part No.	Qty.	Description
1	52602000	1	Handlebar, Upper Right Hand with Handwarmer
2	52601900	1	Handlebar, Upper Left Hand with Handwarmer
3	06220200	2	Bolt, Round Head Square Neck .31-18 x 1.75 Grade 5
4	06220100	2	Bolt, Round Head Square Neck .25-20 x 1.25
5	06529700	2	Nut, Locking Center .25-20
6	00373251	1	Handlebar, Lower
7	00393000	1	Lever, Right Hand-Attachment
8	00393100	1	Lever, Left Hand-Traction
9	02492100	2	Cam, Interlock
10	06714500	2	Pin, Spring Clip
11	52603700	AR	Panel with Control HW Decal (016, 017, 021, 022, 302, 311, 314, 315)
	52603800	AR	Panel-with Control 12V Decal (023, 312, 313, 316, 500, 501)
	52603900	AR	Panel-with Control BRUSH Decal (502)
12	00432500	1	Light, Halogen Assembly
13	00432600	1	Bulb, Light, Halogen
14	07416700	3	Screw, Tapping 10-16 x .75 Hi-Lo
15	06221600	4	Bolt, Round Head Square Neck .31-18 x 2.25
16	07500005	4	Spacer, Handlebar
17	07531700	4	Knob, Wing .312-18
18	07028500	4	Bolt, Screw Hex Flanged Whiz Lock Head .38-16 x .75 (016, 017, 310, 311, 312, 313, 500, 501, 502)
	07028500	2	Bolt, Screw Hex Flanged Whiz Lock Head .38-16 x .75 (021, 022, 023, 314, 315, 316)
19	06542000	4	Nut, Locking-Top-Flange .38-16 (016, 017, 310, 311, 312, 313, 500, 501, 502)
	06542000	8	Nut, Locking-Top-Flange .38-16 (021, 022, 023, 314, 315, 316)
20	00384500	2	Grip, Clutch Lever
21	06529800	4	Nut, Locking-Center .31-18
22	05958500	4	Bolt-Hex .38-16X1.50 Grade 5 (021, 022, 023, 314, 315, 316)
23	05500435	6	Bushing, Flange .385 x .500 x .875 x .406 (021, 022, 023, 314, 315, 316)
24	08305800	2	Spring, Tension .080 x .470 x 4.88 Weldment 30 (021, 022, 023, 314, 315, 316)
25	05948700	2	Bolt, Hex .38-16 x 1.00 Grade 5 (021, 022, 023, 314, 315, 316)
26	00670051	1	Adjuster, Height-Foot (021, 022, 023, 314, 315, 316)
27	05500026	4	Bushing, POLYLINER-.50 Split 222-B (021, 022, 023, 314, 315, 316)
28	02968100	2	Spacer, Tube .384 x .500 x .860 (021, 022, 023, 314, 315, 316)

CABLES AND CONTROLS

Model 926016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502



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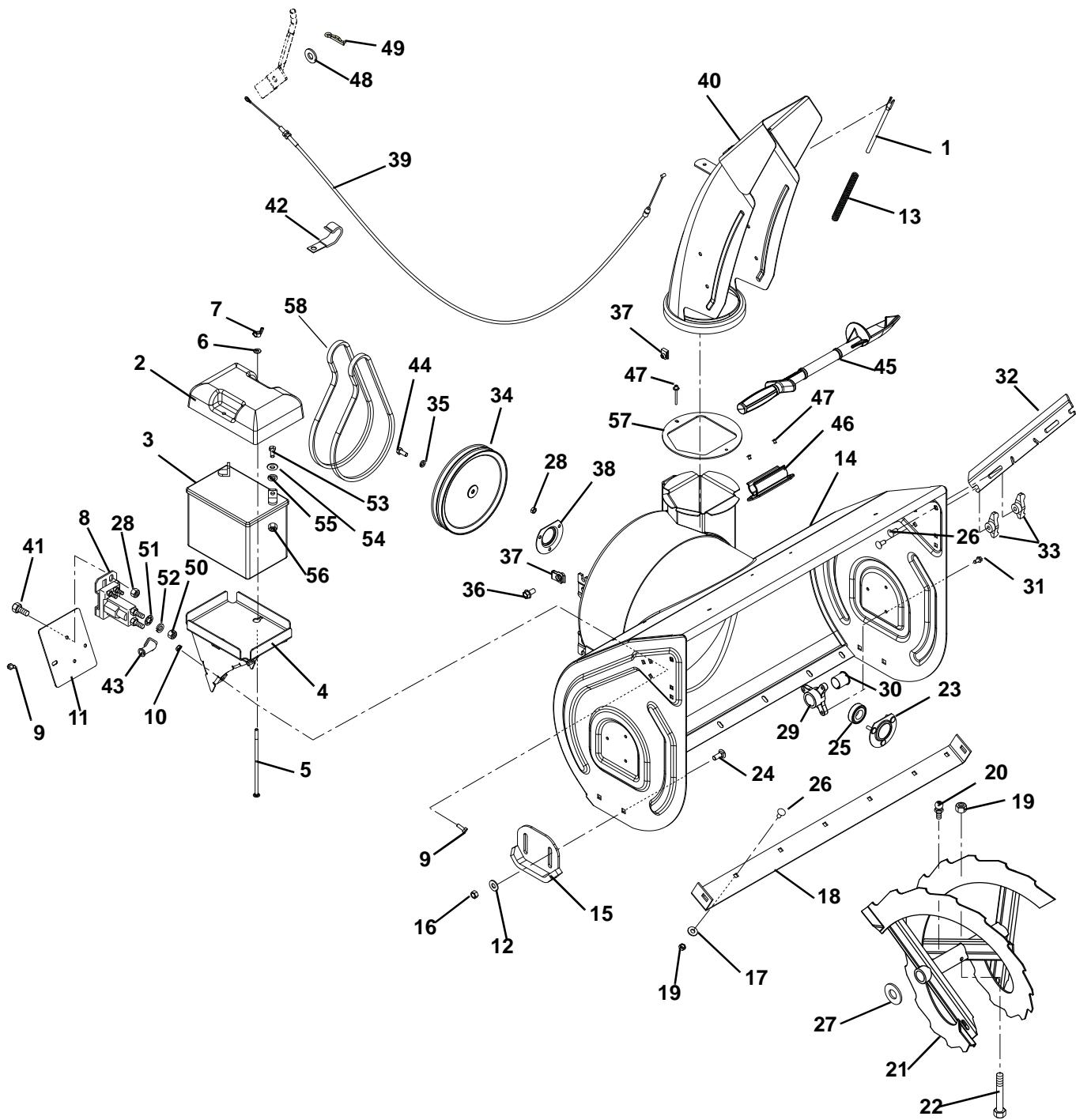
CABLES AND CONTROLS

Model 926016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502

Item	Part No.	Qty.	Description
1	00356900	1	Arm, Interlock
2	05957800	1	Bolt, Hex .38-16 x 3.00 Grade 5
3	06542000	2	Nut, Locking Top Flange .38-16
4	06444000	2	Washer, Flat Steel .406 x 1.00 x .188
5	08335700	1	Spring, Compression .125 x .781 x 1.250
6	05957700	1	Bolt, Hex .38-16 x 5.00 Grade 5
7	00379100	1	Control, Deflector
8	00396900	1	Lever, Shift
9	00180300	1	Chute Control
10	07533500	3	Knob, Ball Black 1-.41, .38-16
11	06437300	2	Washer, Flat Steel .28 x .62 x .065
12	06701900	2	Pin, Hair Internal .06 x .18 x .77
13	06900312	1	Cable, Attachment
14	00184800	1	Plate, Control Mount
15	05500027	1	Bushing, Polyliner .75 Snap-in
16	06543500	2	Nut, Locking Top Flange .25-20
17	05500004	2	Bushing, Flange .265 x .448 x .243 x 1.00
18	05946800	2	Bolt, Hex .25-20 x .75 Grade 5
19	06900011	1	Cable, Traction
20	08310900	1	Spring, Tension .048 x .44 x 1.75
21	06900019	1	Cable, Chute Lock
22	07000021	1	Bolt, Shoulder .375 x .375 x .25-20
23	07300012	1	Pulley, Cable
24	07412000	6	Screw, Tap .25-20 x .50
25	06543500	1	Nut, Locking Top Flange .25-20
26	00373051	1	Bracket, Cable Pulley
27	06944800	2	Clip, Spring
28	05500026	1	Bushing, Polyliner .50 Split
29	06441900	1	Washer, Flat Steel .531 x 1.06 x .095
30	05500028	1	Bushing, Polyliner .50 Snap-in
31	00371651	1	Arm, Idler Traction
32	00372851	1	Bracket, Support
33	08300015	1	Spring, Torsion .067 x .88
34	00384200	1	Hub, Brake Arm
35	02954451	1	Arm, Idler Attachment
	00372551	1	Arm, Idler Attachment (502)
36	08337000	1	Spring, Tension .047 x .438 x 1.45
37	00384351	1	Arm, Attachment
38	08300017	2	Spring, Tension .056 x .60 x 4.40
39	05500820	1	Bushing,Sleeve .270 x .750 x .250
40	05717600	1	Ring, Retaining External .250 x .010
41	00325400	1	Wave Washer
42	05800900	1	Pin, Roll .125 x 1.00
43	08300022	1	Spring, Tension .06 x .482 x 5.35

CHUTE, AUGER AND BATTERY

Model 926016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501



PS1092

CHUTE, AUGER AND BATTERY

Model 926016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501

Item	Part No.	Qty.	Description
1	00389000	1	Rod, Deflector Cap
2	04912900	1	Cover, Battery (023, 312, 313, 316, 500, 501)
3	A/R		Battery Recommend 240 Minimum CCA at 0° F. Size U1R or U1L (023, 312, 313, 316, 500, 501)
4	52422200	1	Battery Tray (Includes Item 10) (023, 312, 313, 316, 500, 501)
5	06220400	2	Bolt, Round Head Square Neck .25-20 x 7.00 (023, 312, 313, 316, 500, 501)
6	06437300	6	Washer, Flat Steel .28 x .62 x .065 (023, 312, 313, 316, 500, 501)
7	06537500	2	Wing Nut, Locking .25-20 (023, 312, 313, 316, 500, 501)
8	03679000	1	Solenoid (023, 312, 313, 316, 500, 501)
9	05900019	6	Bolt, Hex .25-20 x .75 Hex Washer Head YZ Grade 5 (023, 312, 313, 316, 500, 501)
10	07009000	4	Nut, Retainer .25-20 x .56 (023, 312, 313, 316, 500, 501)
11	02484459	1	Cover, Solenoid (023, 312, 313, 316, 500, 501)
12	06435900	4	Washer, Flat Steel .44 x 1.00 x .083
13	08300013	1	Spring, Compression
14	52604300	1	Blower Housing with Decal 26" (017, 021, 310, 314)
	52604400	1	Blower Housing with Decal 28" (016, 022, 311, 315)
	52604800	1	Blower Housing with Decal 32" (302)
	52604500	1	Blower Housing with Decal 32" (023, 312, 316, 500)
	52604600	1	Blower Housing with Decal 36" (313, 501)
15	02483059	2	Runner, Skid Shoe 1/2" Flange (926016, 017, 021, 022, 023, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502)
	02483859	2	Runner, Double Flange (302)
16	06529600	4	Nut, Locking .38-16
17	06435900	6	Washer, Flat Steel .438 x 1.00 x .083 (001, 002, 013, 014, 015, 300, 301, 304, 305, 306)
	06435700	9	Washer, Flat Steel .38 x .88 x .083 (003, 302, 307, 308, 500, 501)
18	00268659	1	Scraper Blade 26" (017, 021, 310, 314)
	00175059	1	Scraper Blade 28" (016, 022, 311, 315)
	00174959	1	Scraper Blade 32" (023, 312, 316, 500)
	00268859	1	Scraper Blade 36" (313, 501)
19	06529800	5	Nut, Locking Center .31-18 (001, 002, 013, 014, 015, 300, 301, 304, 305, 306)
	06529800	7	Nut, Locking Center .31-18 (003, 302, 307, 308, 500, 501)
20	07012600	4	Fitting, Lube .25-28 x .256
21	52421100	1	Rake, Left Hand - 26" (15.75" O.D.) (Includes Item 20) (017, 021, 310, 314)
	52421200	1	Rake, Right Hand - 26" (15.75" O.D.) (Includes Item 20) (017, 021, 310, 314)
	52421300	1	Rake, Left Hand - 28" (15.75" O.D.) (Includes Item 20) (016, 022, 311, 315)
	52421400	1	Rake, Right Hand - 28" (15.75" O.D.) (Includes Item 20) (016, 022, 311, 315)
	52421500	1	Rake, Left Hand - 32" (15.75" O.D.) (Includes Item 20) (023, 312, 316, 500)
	52421600	1	Rake, Right Hand - 32" (15.75" O.D.) (Includes Item 20) (023, 312, 316, 500)
	52421700	1	Rake, Left Hand - 36" (15.75" O.D.) (Includes Item 20) (313, 501)
	52421800	1	Rake, Right Hand - 36" (15.75" O.D.) (Includes Item 20) (313, 501)
22	51001500	2	Shear Bolt Service Assembly (Includes Item 19)
23	00301700	1	Bearing Flange
24	06212000	4	Bolt, Round Head Square Neck .38-16 x 1.00
25	05409300	1	Bearing, Ball .880 x 1.75 x .50
26	06220800	9	Bolt, Round Head Square Neck .31-18 x .75 (001, 002, 013, 014, 015, 102, 300, 301, 304, 305, 306)
	06220800	11	Bolt, Round Head Square Neck .31-18 x .75 (003, 302, 307, 308, 500, 501)
27	06436300	2	Washer, Flat Steel 1.01 x 1.51 x .062
28	06529700	3	Nut, Locking Center .25-20
29	00275100	2	Bushing, Rake Shaft 1.00
30	05500011	2	Bushing, Flange 1.00
31	07412000	6	Screw, Tapping .25-20 x .50
32	00262159	2	Cutter, Drift
33	07531700	4	Knob-Wing .312-18
34	02983800	1	Pulley 2 x 4L with Hub
35	06307400	1	Washer, Locking .312 x .097
36	07028500	2	Bolt, Hex Flanged Whizloc Head .38-16 x .75
37	07053300	4	Nut, Retainer .375-16 x .37
38	01014200	1	Bearing Flange
39	06900018	1	Cable, Deflector

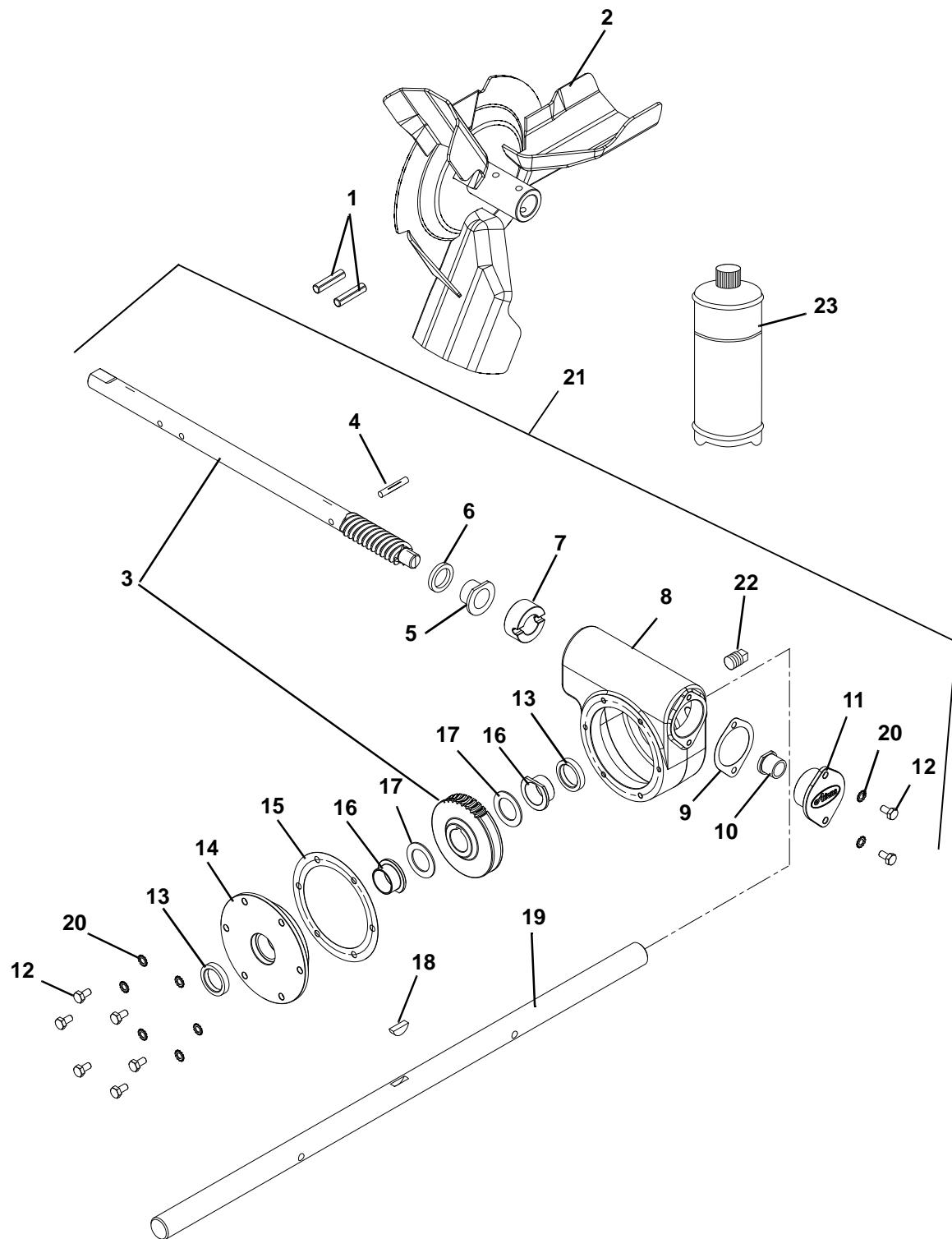
CHUTE, AUGER AND BATTERY

Model 926016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501

Item	Part No.	Qty.	Description
40	52602200	1	Chute, Discharge with Deflector
41	05947900	2	Bolt, Hex .25-20 x .50 Grade 5 (023,312,313,316, 500, 501)
42	06909400	1	Clamp, J
43	07533200	2	Boot, Eyelet Terminal (023,312,313,316, 500, 501)
44	05947300	1	Bolt, Hex .31-24 x .75 Grade 5
45	00170200	1	Snow Clean Out
46	00170300	1	Mount, Snow Clean Out
47	06800028	4	Rivet, Pop .187
48	06437300	1	Washer, Flat Steel .281 x .62 x .065
49	06701900	1	Pin, Hair Internal .06 x .18 x .77
50	06536700	2	Nut- Jam .31-24 (023,312,313,316, 500, 501)
51	06310500	2	Washer, Lock Internal .31(023,312,313,316, 500, 501)
52	06308600	2	Washer, Locking .31 x .078 Regular (023,312,313,316, 500, 501)
53	05946800	2	Bolt, Hex .25-20 x .75 Grade 5 (023,312,313,316, 500, 501)
54	06439500	2	Washer, Flat Steel .265 x .50 x .087 (023,312,313,316, 500, 501)
55	06308400	2	Washer, Locking .25 x .062 Regular (023,312,313,316, 500, 501)
56	06533200	2	Nut, Hex .25-20 (023,312,313,316, 500, 501)
57	00600100	1	Baffle, Discharge Neck
58	07200430	1	V-Belt 4L 37.06 (017, 016, 021, 022, 023, 310, 311, 314, 315, 316, 502)
	07200429	1	V-Belt 4L 38.00 (302, 312, 313, 316, 500, 501)

GEAR CASE-CAST IRON

Model 926016, 017, 021, 022, 023, 310, 311, 312, 313, 314, 315, 316, 500, 501



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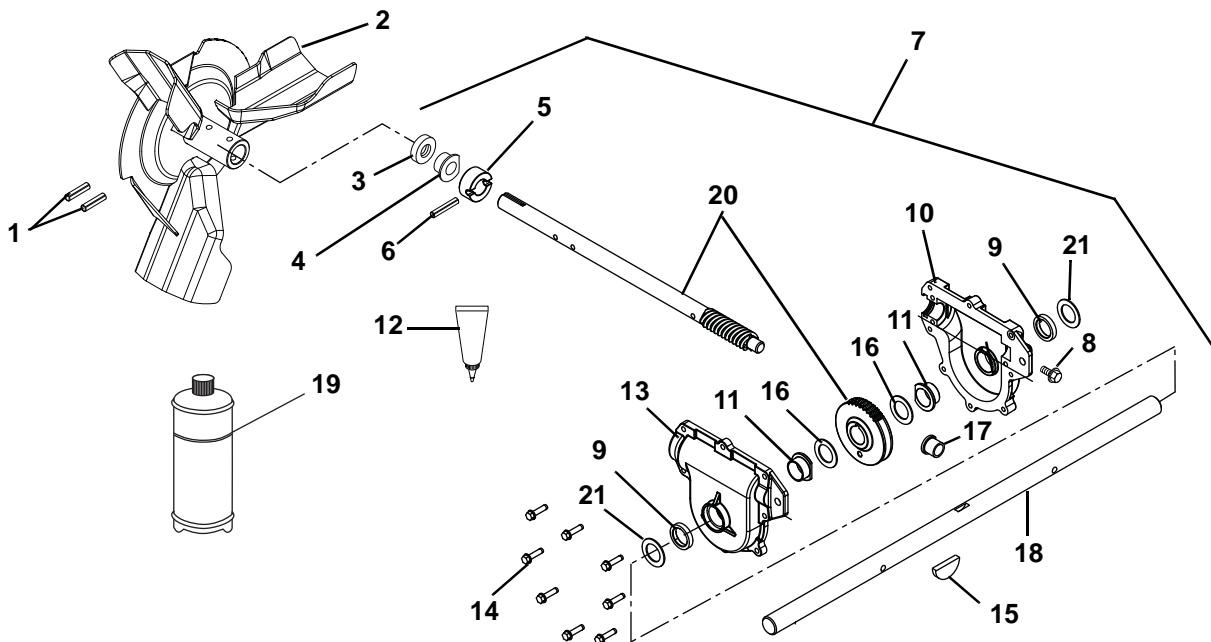
GEAR CASE-CAST IRON

Model 926016, 017, 021, 022, 023, 310, 311, 312, 313, 314, 315, 316, 500, 501

Item	Part No.	Qty.	Description
1	05803700	2	Pin, Roll .25 x 1.75
2	00485551	1	Impeller-14"
3	52419600	1	Assembly, Worm Shaft and Gear
4	05806800	1	Pin, Groove .250 x 1.50
5	05500008	1	Bushing, Flange .876 x 1.50 x .750
6	05600002	1	Seal .875 x 1.25 x .188
7	00255100	1	Thrust Collar, .875 ID
8	00388200	1	Gearcase, Cast Iron Machined
9	00425200	1	Gasket, Front Cast Iron
10	05500007	1	Bushing-Flange .629 x 1.000 x .750
11	00388400	1	Cover, Front-CI Gear Case
12	05947900	8	Bolt, Hex .25-20 x .50
13	05618800	2	Seal, Oil 1.000 x 1.375 x .250
14	00393500	1	Side, Front-CI Gear Case
15	00425100	1	Gasket, Side Cast Iron
16	05520500	2	Bushing, Flange 1.003 x 1.5 x .625
17	06416600	2	Washer-Hard-Thrust 1.007 x 1.542 x .062
18	06600800	1	Key, Woodruff .25 x .88 x .38
19	00257500	1	Shaft, Rake 26" (017, 021, 310, 314)
	00275000	1	Shaft, Rake 28" (016, 022, 311, 315)
	00276100	1	Shaft, Rake 32" (023, 312, 316, 500)
	00267500	1	Shaft, Rake 36" (313, 501)
20	06306800	8	Washer, Lock External .26 x .50 x .026
21	52600700	1	Gear Case, Cast Iron 26" (017, 021, 310, 314)
	52600800	1	Gear Case, Cast Iron 28" (016, 022, 311, 315)
	52600900	1	Gear Case, Cast Iron 32" (023, 312, 316, 500)
	52601000	1	Gear Case, Cast Iron 36" (313, 501)
22	00150900	1	Pipe Plug, 1/4 NPT
23	00008000	1	Ariens 16 oz. Bottle of L2 Lube (9 oz. capacity)

GEAR CASE-ALUMINUM

Model 926302

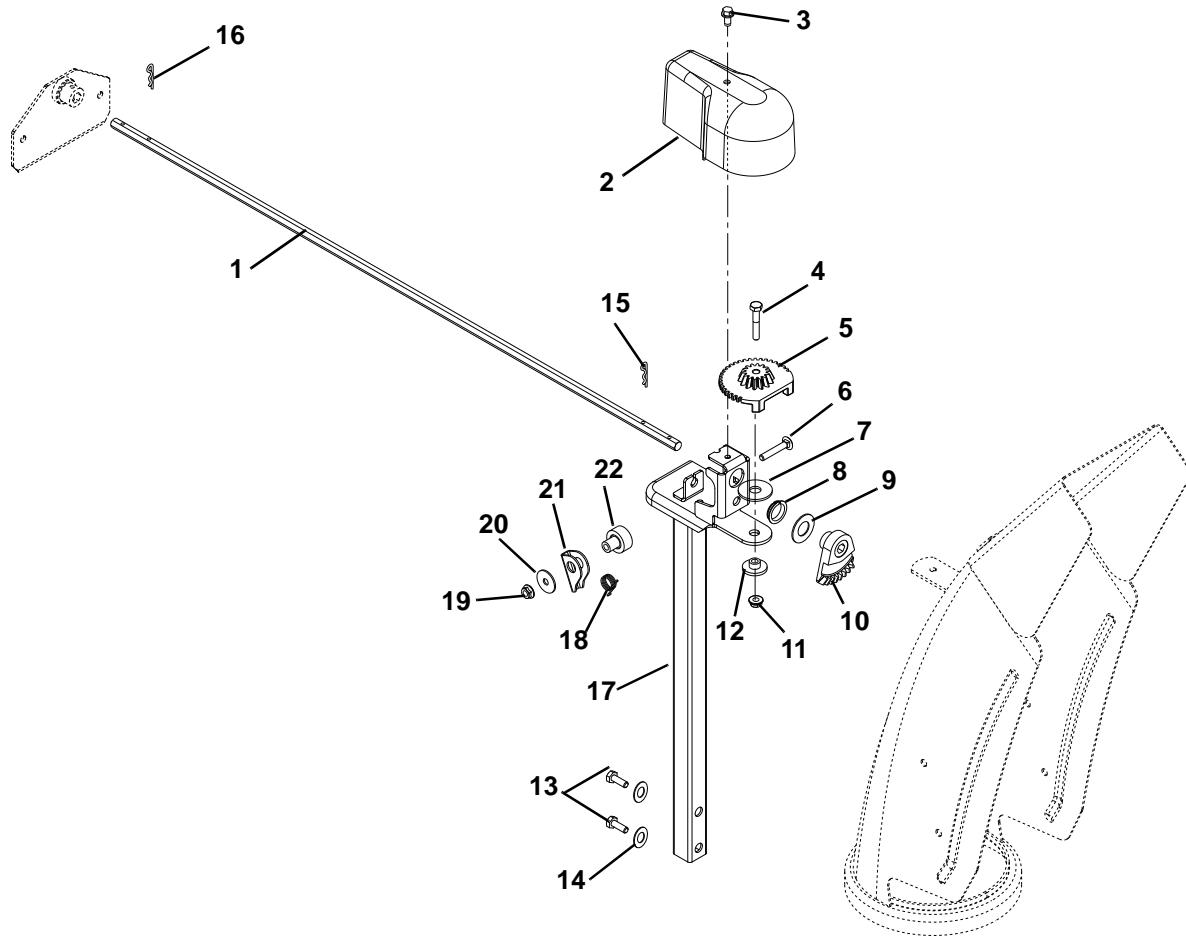


PS0283

Item	Part No.	Qty.	Description
1	05803700	2	Pin, Roll .25 x 1.75
2	00485551	1	Impeller 14" O.D.
3	05600001	1	Seal, Oil .875 x 1.375 x .25
4	05500008	1	Bushing, Flange .876 x 1.50 x .75
5	00255100	1	Thrust Collar .875
6	05806800	1	Pin, Groove .25 x 1.50
7	52419500	AR	Case, Gear Aluminum 32" (Contains Items 3-6, 8-19)
8	07417000	1	Screw, Tapping .38-16 x .75
9	05618800	2	Seal 1.00 x 1.38
10	00254100	1	Gearcase, Left Hand
11	05520500	2	Bushing, Flanged 1.003 x 1.50 x .625
12	00031700	1	Locktite 518 Gasket--6ML Tube
13	00254000	1	Gearcase, Right Hand
14	07412400	8	Screw, Tapping .25-20 x 1.00
15	06600800	1	Key, Woodruff .25 x .875 x .375
16	06416600	2	Washer, Flat Steel 1.01 x 1.54 x .062
17	05500007	1	Bushing, Flange .629 x 1.00 x .75
18	00276100	1	Rake Shaft 32"
19	00008000	1	Ariens 16 Oz. bottle of L2 Lube (9 oz. capacity)
20	52419600	1	Worm Shaft and Gear
21	06436300	2	Washer, Flat Steel 1.010 x 1.505 x .062

DISCHARGE CHUTE

Model 926016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501

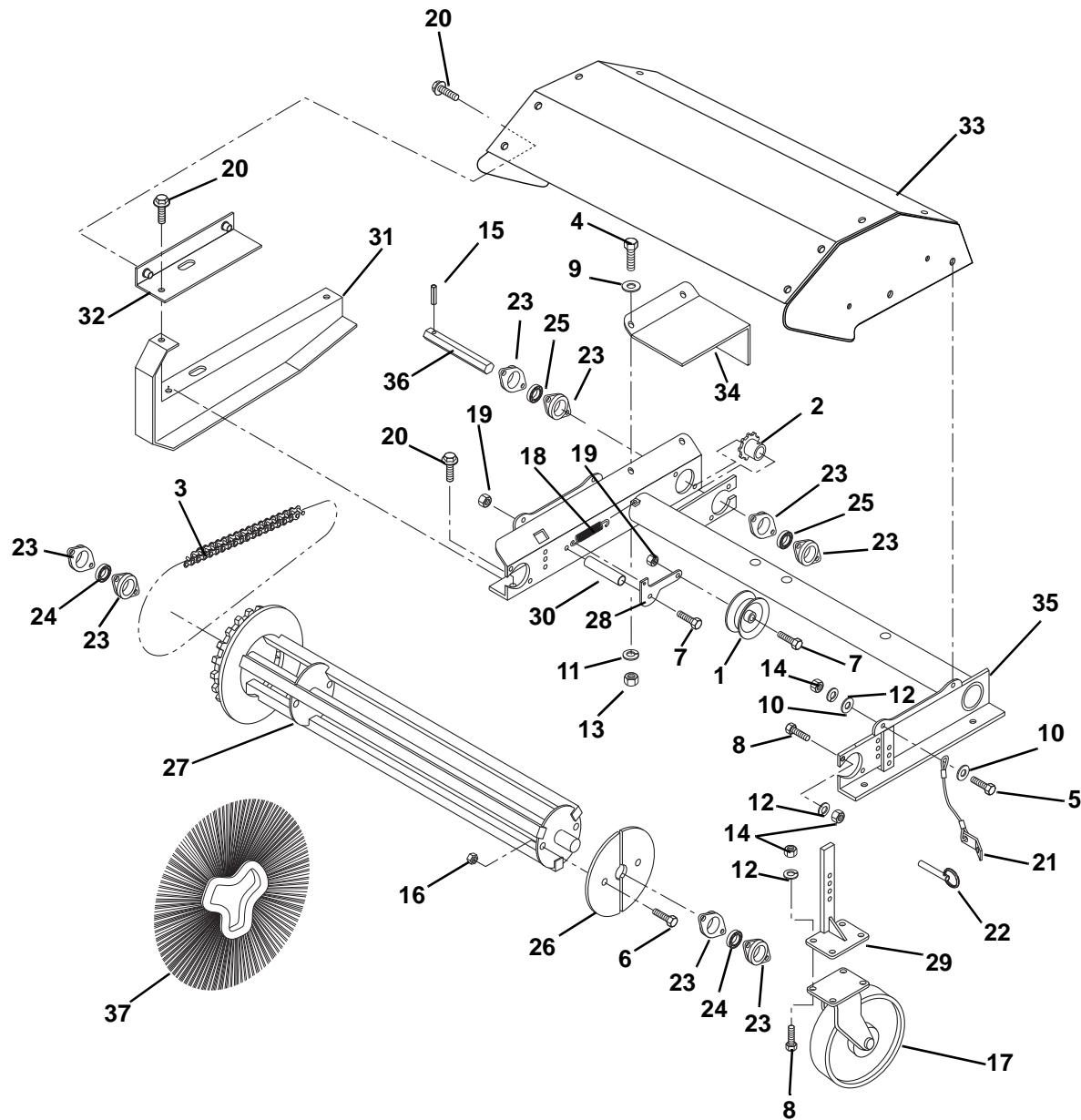


PS1103

Item	Part No.	Qty.	Description
1	00389200	1	Rod, Chute Rotation - Hex
2	00261700	1	Cover, Chute Gear
3	07412000	1	Screw, Tapping .25-20 x .50 Hex Washer Head
4	05952500	1	Bolt, Hex .25-20 x 1.25 Grade 5
5	00184200	1	Gear, Chute - Locking
6	06222300	1	Bolt, Round Head Square Neck .35-20 x 1.50
7	06400014	1	Washer, Flat Washer .47 x 1.38 x .09
8	05500027	1	Bushing, Polyliner .75 Snap-in
9	06441400	2	Washer, Flat Steel .754 x 1.125 x .062
10	00184300	1	Gear, Chute
11	06543500	1	Nut, Locking Top Flange .25-20
12	05500124	1	Bushing, Flange .265 x .384 x .375 x 1.00
13	05958500	2	Bolt, Hex .38-16 x 1.75 Grade 5
14	06308800	2	Washer, Locking .38 x .094
15	06944800	1	Clip, Spring
16	06712900	1	Hairpin, # 7 Clip .094 x 2.31
17	00866651	1	Pedestal, Chute Support
18	08300014	1	Spring, Torsion
19	06543500	1	Nut, Locking Top Flange .25-20
20	06426600	1	Washer, Flat Steel .281 x 1.00 x .063
21	00180900	1	Arm, Locking
22	05500024	1	Bushing, Lock Arm

BRUSH HEAD

Model 926502



PS0593

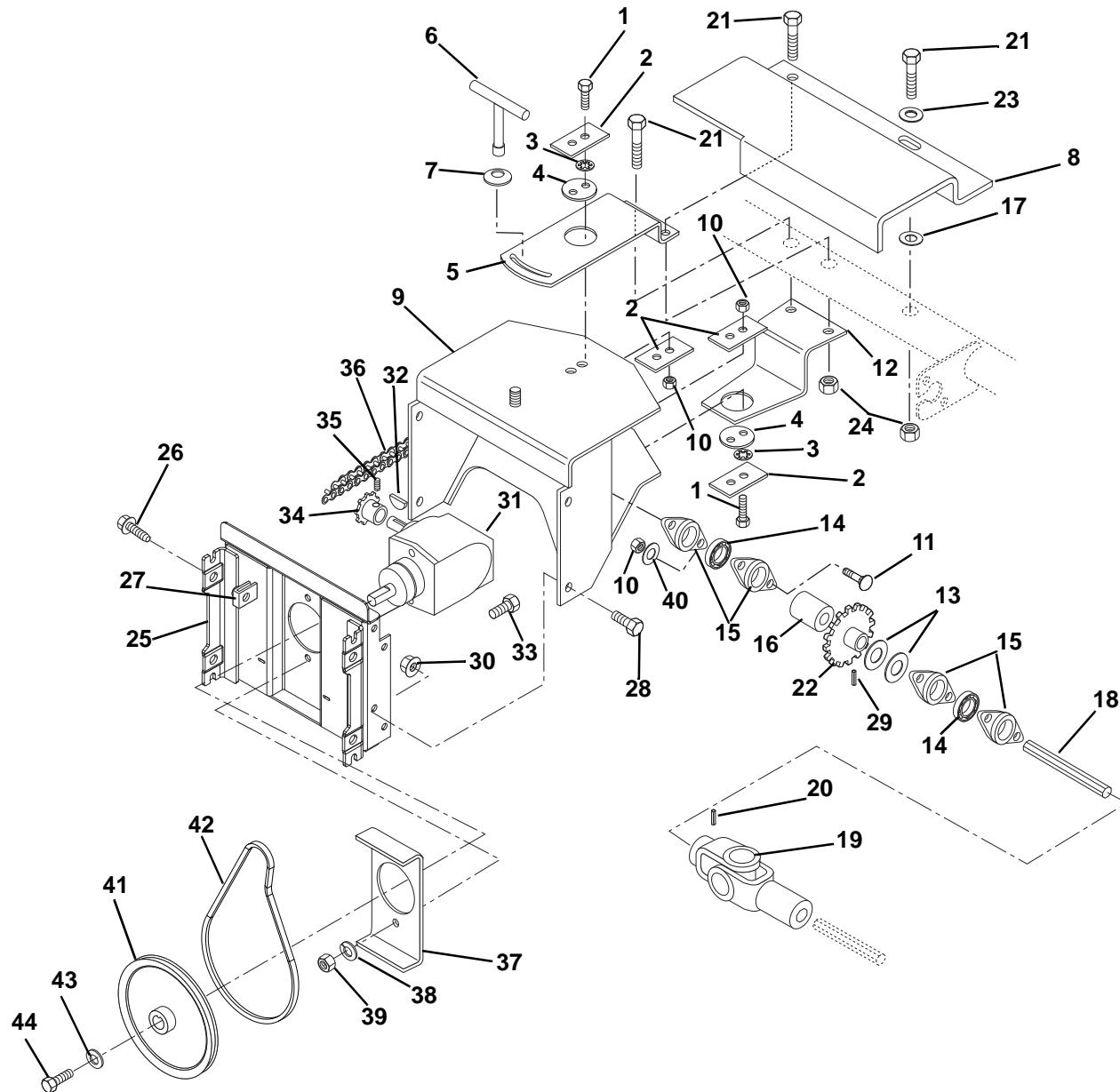
BRUSH HEAD

Model 926502

Item	Part No.	Qty.	Description
1	01061300	1	Chain Tightener
2	01060900	1	Sprocket
3	02468300	1	Chain, Assembly #40 x 106
4	05946800	2	Bolt, Hex .25-20 x .75 Grade 5
5	05946900	4	Bolt, Hex .31-18 x 1.00 Grade 5
6	05963700	2	Bolt, Hex .31-18 x 2.25 Grade 5
7	05957900	2	Bolt, Hex .38-16 x 1.50 Grade 5
8	05947000	16	Bolt, Hex .31-18 x .75 Grade 5
9	06437300	2	Washer, Flat Steel .28 x .62 x .065
10	06435800	8	Washer, Flat Steel .31 x .73 x .065
11	06308400	2	Washer, Lock .25 x .062 Regular
12	06308600	20	Washer, Lock .31 x .078 Regular
13	06533200	2	Nut, Hex .25-20
14	06529200	20	Nut, Hex .31-18
15	02468400	1	Pin, Spring Lok .19 x 1.25
16	02468500	2	Nut, Lok Stamped .31-18
17	07109400	2	Wheel, 5 inch Diameter
18	02468600	1	Spring, Tension .50 x 3.00
19	06529600	2	Nut, Locking Center .38-16
20	02468700	5	Screw, Gear 10.9 M6 x 1-20
21	02468800	2	Lanyard .06 Cable 1.25 x 6
22	00547800	2	Pin, Hitch .38 x 2
23	02411300	8	Flange, Spherical 2 inch
24	05423400	2	Bearing 1.00 Bore, Spherical
25	05409700	2	Bearing, Ball .84 Hex x 52 MM x 1.07
26	01062900	1	Retainer Plate
27	02469000	1	Weldment, Core
28	02469100	1	Arm, Idler
29	02469200	2	Weldment, Caster Leg
30	02469300	1	Bushing .62 x 12 Gauge x .75
31	02469400	1	Shield, Chain
32	02469500	1	Shield Chain Top
33	02469600	1	Weldment, Faceted Hood
34	02469700	1	Shield, Input
35	02469800	1	Weldment, Broom Frame
36	02469900	1	Shaft, Hex 20.5 with Hole
37	02470000	1	Set, 24 Section

BRUSH DRIVE UNIT

Model 926502



PS1111

Item	Part No.	Qty.	Description
1	05947500	5	Bolt, Hex .31-18 x 1.25 Grade 5
2	02404800	4	Retainer
3	06307200	4	Washer, Locking Internal .313 x .030
4	02404900	2	Pivot, Center
5	02471751	1	Plate, Top Mount
6	02470900	1	T-Lock Handle
7	06445700	1	Washer, Bellville .63 x 1.625 x .14

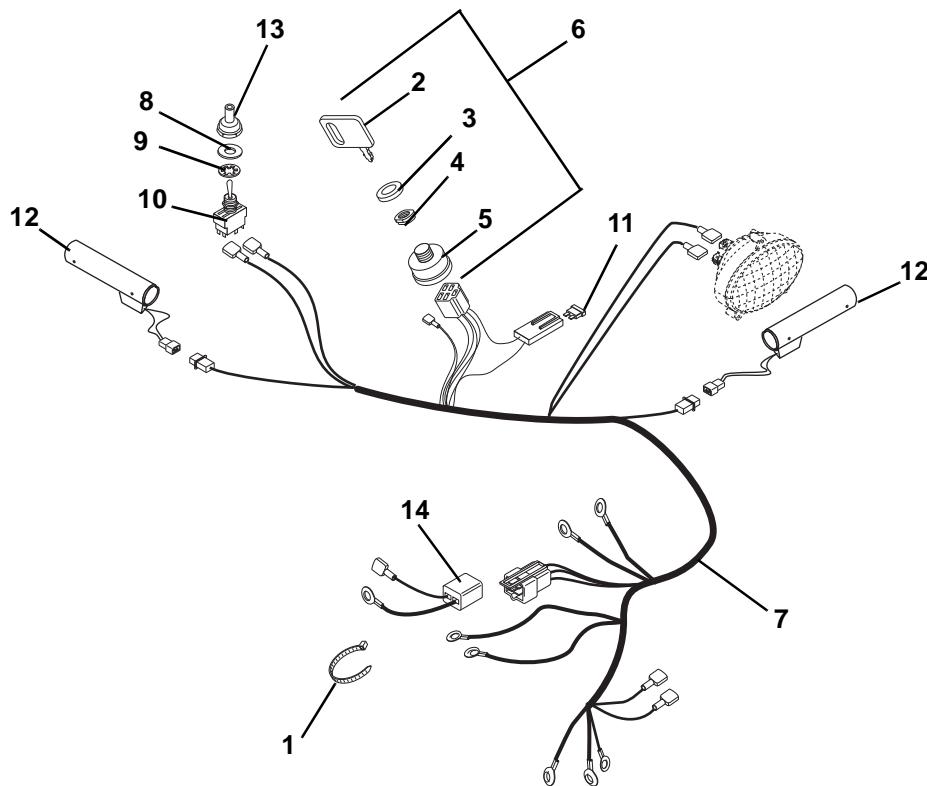
BRUSH DRIVE UNIT

Model 926502

Item	Part No.	Qty.	Description
8	02470151	1	Guard, Shaft
9	02405051	1	Frame, Adapter
10	06529800	4	Nut, Locking Top .31-18
11	06215700	4	Bolt, Round Head Square Neck .31-18 x .75 Grade 5
12	02471851	1	Plate, Bottom Mount
13	06418500	2	Washer, Flat Steel 1.015 x 1.500 x .125
14	05409700	2	Bearing, Ball
15	02429600	4	Flange, Bearing
16	02447600	1	Spacer 1.006 x 1.307 x .500
17	06436800	1	Washer, Flat Steel .390 x .88 x .18
18	02429100	1	Shaft
19	02495500	1	Universal Joint
20	05803000	1	Pin, Roll .188 x 1.50
21	05961100	3	Bolt, Hex .38-16 x 3.25 Grade 5
22	01062000	1	Sprocket
23	06436200	1	Washer, Flat Steel .406 x .812 x .065
24	06529600	3	Nut, Locking Center .38-16
25	00430851	1	Plate, Mounting Broom
26	07028500	2	Bolt, Hex Flanged Whizloc Head .38-16 x .75
27	07002600	2	Nut, Retainer .38-16
28	05959400	4	Bolt, Hex .38-16 x .75 Grade 5
29	05805600	1	Pin, Roll .188 x 1.75
30	06529600	4	Nut, Locking Center .38-16
31	02499300	1	Gear Box Assembly
32	06600300	1	Key, Woodruff .188 x .75 x .313 SAE 9
33	05958000	2	Bolt, Hex .38-16 x 1.25 Grade 5
34	02429800	1	Sprocket
35	06001100	2	Screw, Set .25-20 x .25 Socket Head Cup Point
36	02477700	1	Chain
37	02429551	1	Plate, Stiffener
38	06308800	2	Washer, Lock .38 x .094
39	06529400	2	Nut, Hex .38-16
40	06435700	4	Washer, Flat Steel .38 x .875 x .083
41	00258500	1	Pulley, 4L W/HUB, .87 x 8.5
42	07200020	1	Belt, 4L 37.06 Raw Laminated
43	06307400	1	Washer, Locking .312 x .097 Heavy
44	05947300	1	Bolt, Hex .31-24 x .75 Grade 5

ELECTRICAL

Model 926016, 017, 021, 022, 023, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502

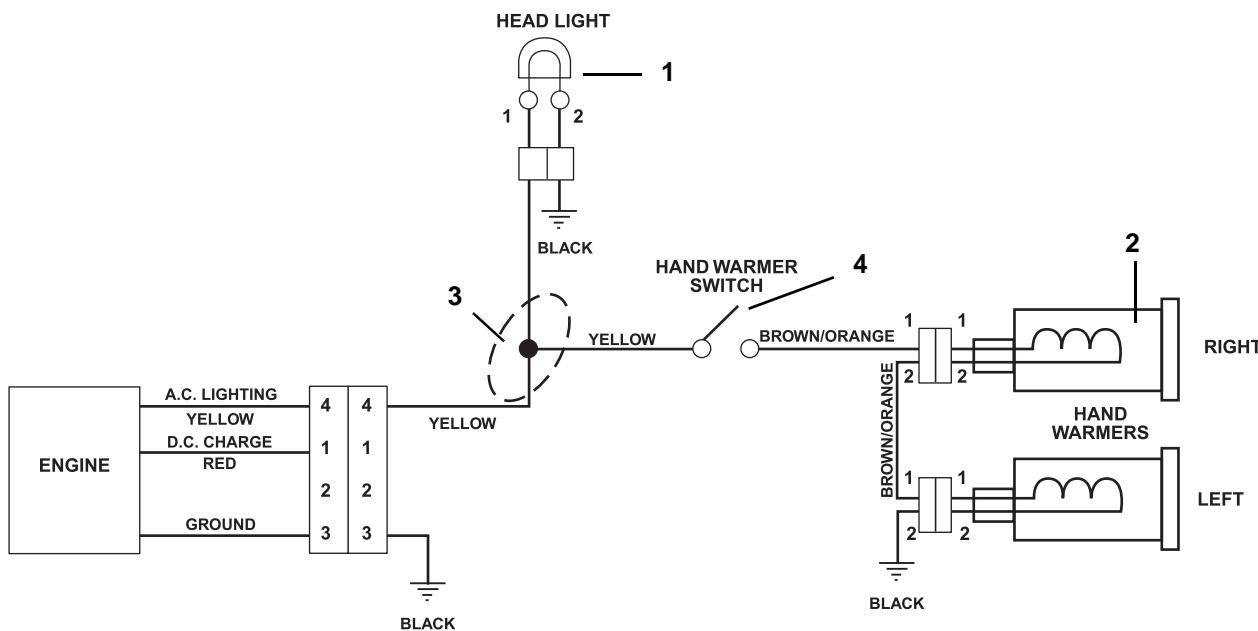


PS0891

Item	Part No.	Qty.	Description
1	07517300	AR	Cable Tie
2	02460700	1	Key with Cap (023, 312, 313, 316, 500, 501)
3	07517700	1	Cap, Ignition Switch (023, 312, 313, 316, 500, 501)
4	06517300	1	Nut, Panel .63-32 (023, 312, 313, 316, 500, 501)
5	02739600	1	Ignition Switch Assembly (023, 312, 313, 316, 500, 501)
6	52709300	1	Switch Assembly (Includes Items 2 thru 5) (023, 312, 313, 316, 500, 501)
7	00432300	AR	Harness, Wiring-Light and Handwarmer (016, 017, 021, 022, 302, 310, 311, 312, 314, 315, 502)
	00432400	AR	Harness, Wire-Light and Handwarmer, 12V (023, 312, 313, 316, 500, 501)
8	06403800	1	Washer, Flat Steel .51 x .88 x .024
9	06310900	1	Washer, Locking Internal .56 x .04
10	02485700	1	Switch, On/Off Hand Warmer
11	00524700	1	15 AMP Fuse
12	07500015	2	Hand Warmer with Terminal (Recommend Fast Drying Epoxy for Installation)
13	09207600	AR	Boot, Switch (Optional)
14	00483200	1	Harness Adapter (021, 022)
	00388300	1	Harness Adapter, Briggs and Stratton 12V (023)

CONTINUITY AND WIRING DIAGRAMS

Model 926017, 021, 022, 302, 310, 311, 314, 315, 316, 502



PS0830

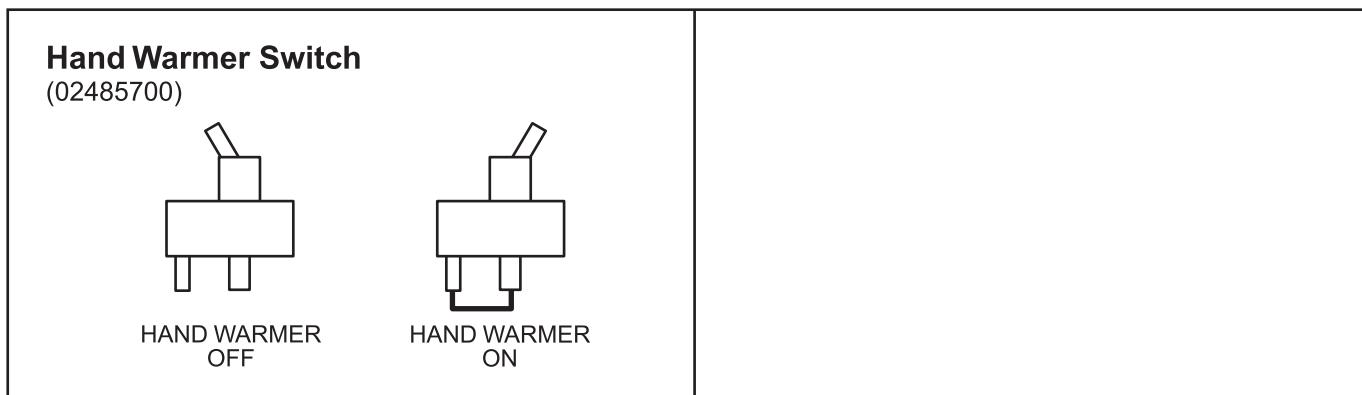
Item Part No. Qty. Description

- 1 00432500 1 Light, Halogen Assembly
- 2 07500015 2 Warmer, Hand with Terminal (Recommend Fast Drying Epoxy for Installation)
- 3 00432300 1 Harness, Wire Light Handwarmer
- 4 02485700 1 Switch, On/Off Hand Warmer

The diagrams below show the various states of connection for electrical components.

The solid lines on switches show continuity.

NOTE: All switches are viewed from the rear.



PS0820

CONTINUITY DIAGRAM

Model 926023, 312, 313, 316, 500, 501

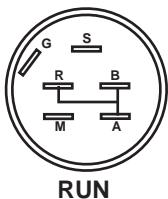
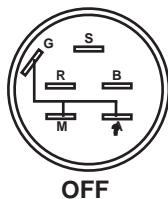
The diagrams below show the various states of connection for electrical components.

The solid lines on switches show continuity.

NOTE: All switches are viewed from the rear.

Key Switch

(02739600)



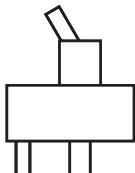
OFF

RUN

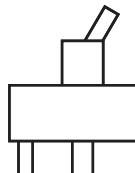
START

Hand Warmer Switch

(02485700)



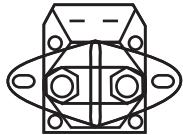
HAND WARMER
OFF



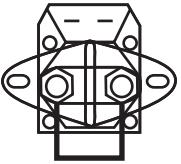
HAND WARMER
ON

Solenoid (Top View)

(03679000)



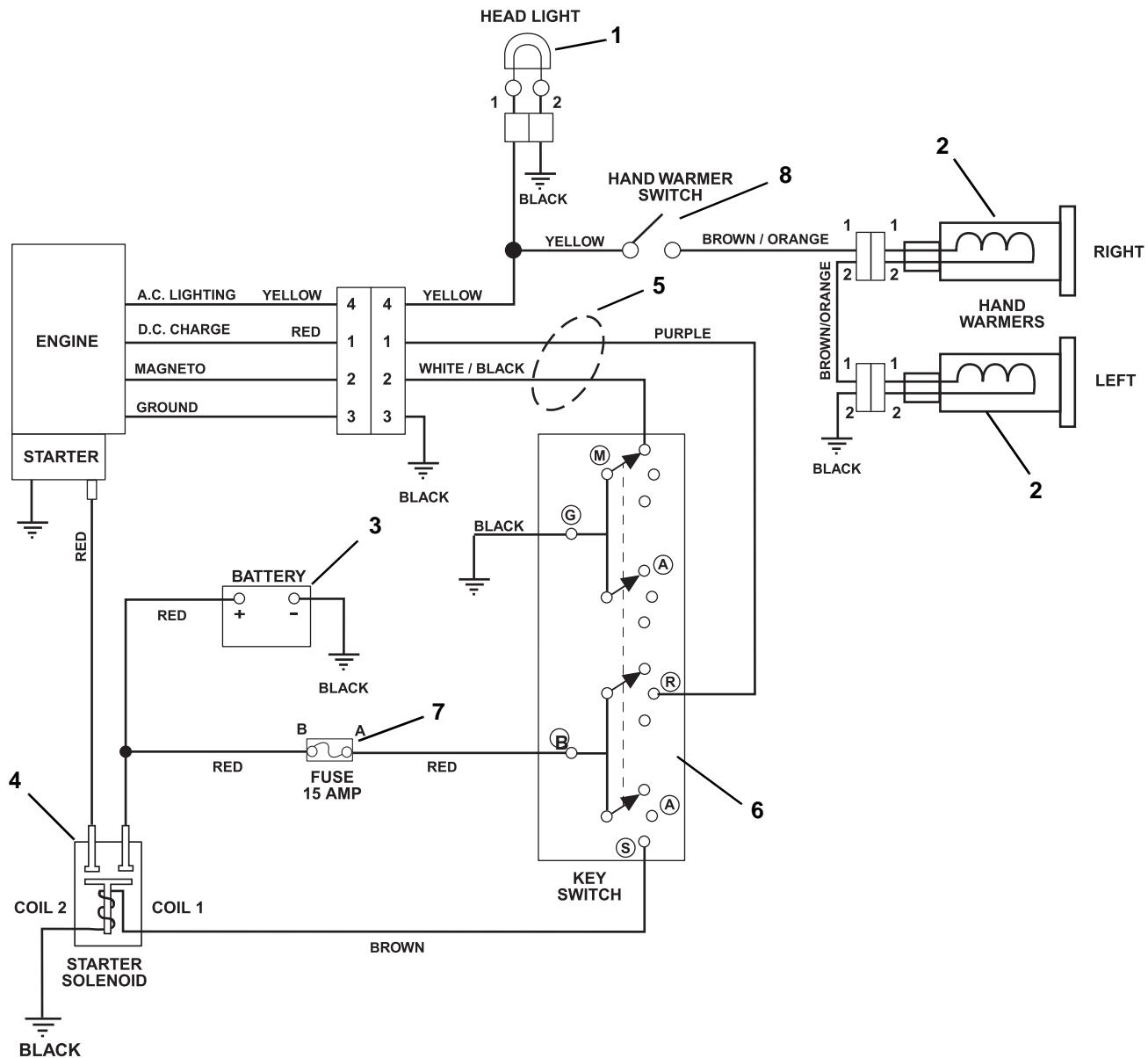
NOT ENERGIZED



ENERGIZED

WIRING DIAGRAM

Model 926023, 312, 313, 316, 500, 501



PS0672

Item	Part No.	Qty.	Description
1	00432500	1	Light, Halogen Assembly
2	07500015	2	Warmer, Hand with Terminal (Recommend Fast Drying Epoxy for Installation)
3	AR		Battery Recommend 240 Minimum CCA at 0° F. Size U1R or U1L
4	03679000	1	Solenoid
5	00432400	1	Harness, Wire-LT, HW, 12V
6	52709300	1	Switch Assembly
7	00524700	1	15 AMP Fuse
8	02485700	1	Switch, On/Off Hand Warmer



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